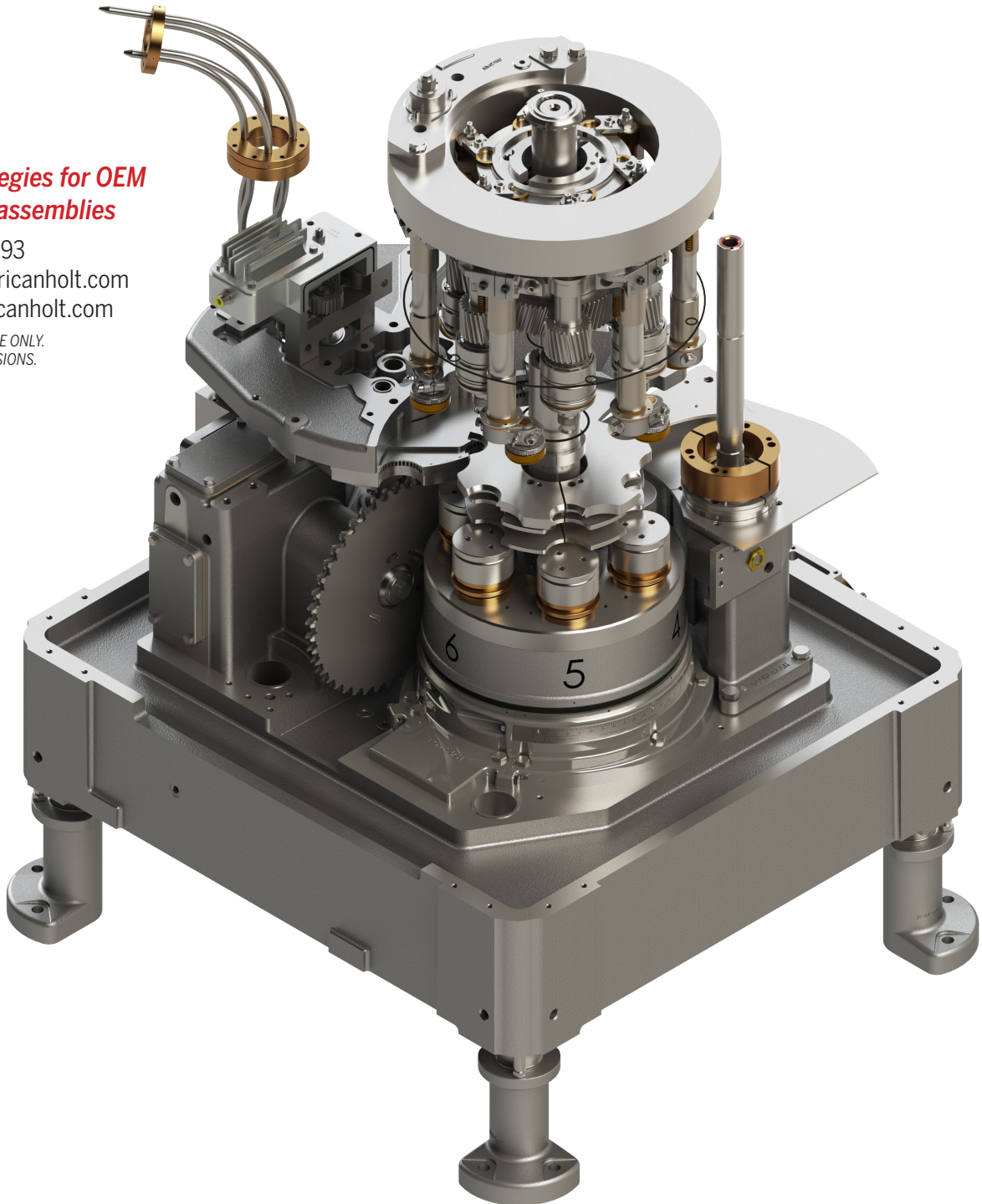


61H and 62H Seamers

*MRO strategies for OEM
parts and assemblies*

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American Holt is a full-service engineering firm focused on the reverse engineering of high-usage machinery components. Founded in 1995, American Holt manufactures aftermarket replacement parts for machines used by the beverage, food processing, packaging, and paper converting industries. We provide engineered savings to customers around the world.

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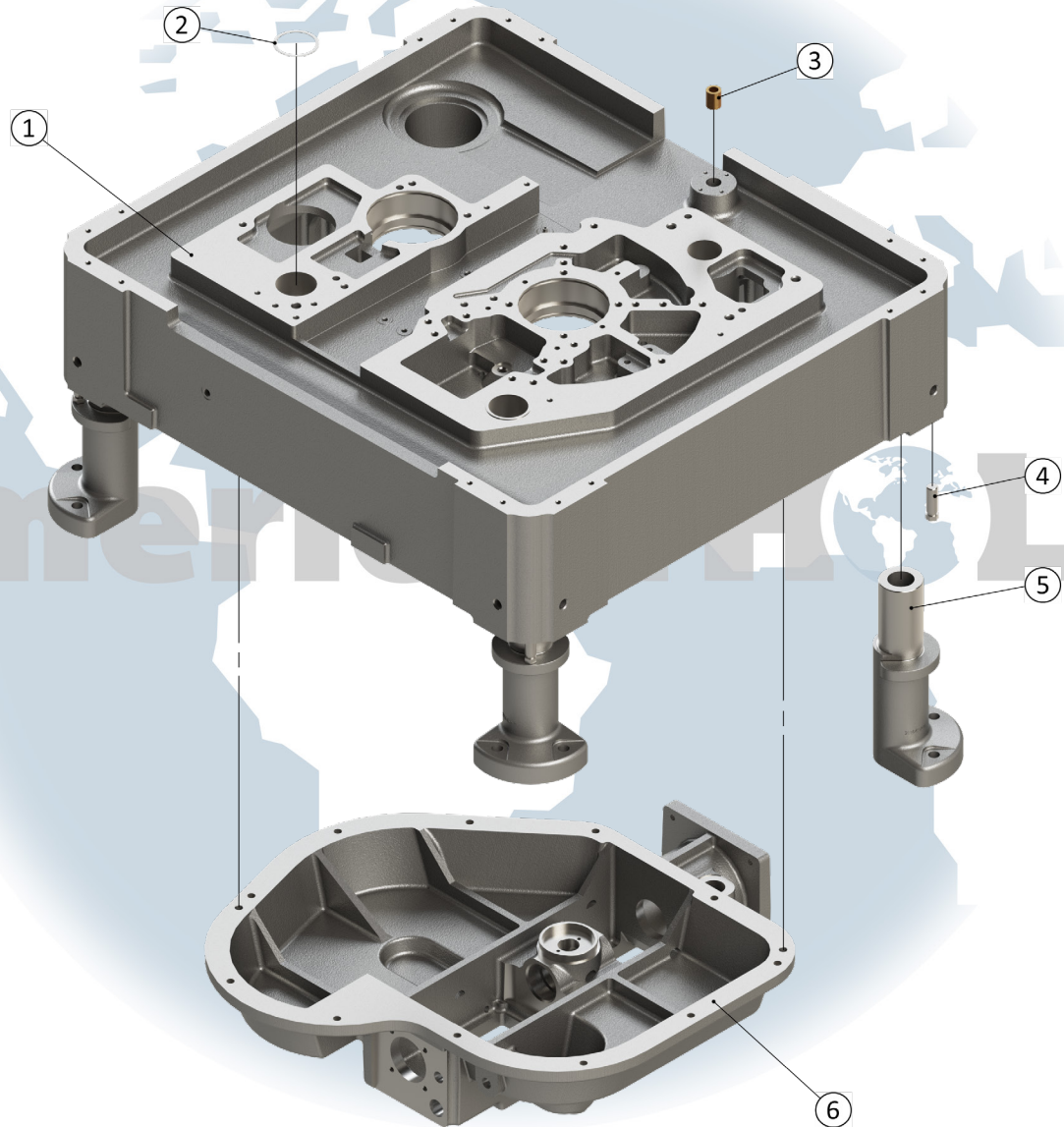
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

BASE



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IN-STOCK AND READY TO SHIP.

BASE

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	383H643AH	Base	1
N/A	451H654AH	Drainage Grate	1
N/A	419H654AH	Cover Plate	3
N/A	1H644AH	Split Column w/ 69L626AH	1
N/A	2H644AH	Split Column w/ 69L626AH	1
2	3H617AH	Snap Ring	2
3	89L816AH	Bronze Bearing	1
4	1L826AH	Base Adjusting Screw	4
5	2H643AH	Base Leg	4
N/A	1S839AH	Short Turn Elbow 90°	1
6	384H643AH	Base Gear Housing	1
N/A	549H654AH	Base Cover Plate (Level Probe)	1
N/A	408H654AH	Filler Drive Cover	2
	24H615AH (NOT SHOWN)	Gasket	1
	540H643AH-555H643AH (NOT SHOWN)	62H Base Top Plate with Trough	1

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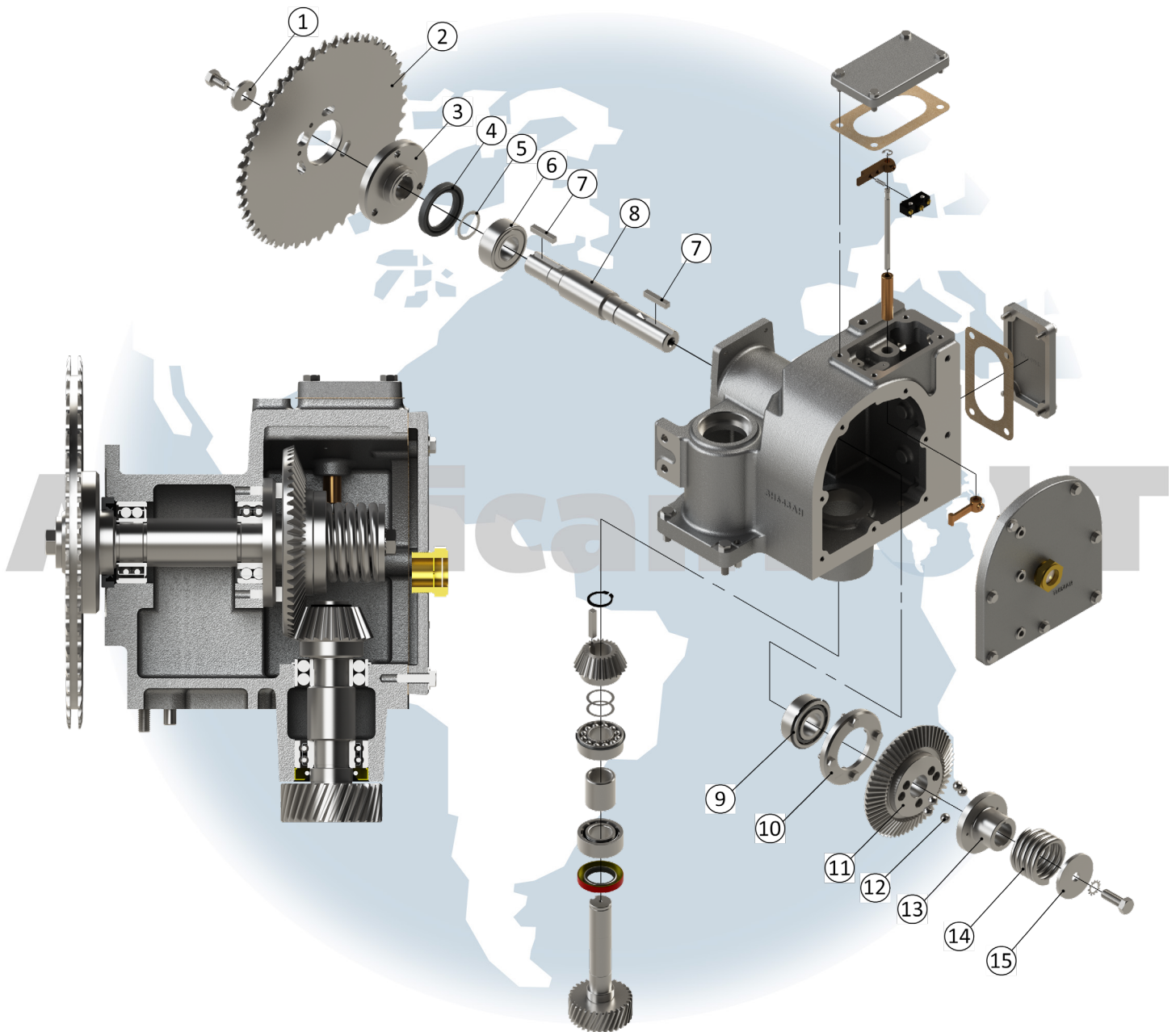
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

FEED DRIVE PART 1 – FEEDDRIVE-61H-62H-ASSYAH



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FEED DRIVE PART 1 – FEEDDRIVE-61H-62H-ASSYAH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	45L616AH	Washer 0.6562 X 2 X 0.3125	1
2	20S824AH	Feed Sprocket - 44T 1" Pitch	1
	*598H654AH (NOT SHOWN)	Cover	1
N/A	8H654AH	Feed Chain Guard	1
N/A	571H643AH	Feed Sprocket Cover Support	1
N/A	599H654AH	Feed Sprocket Side Cover	1
3	2L824AH	Feed Sprocket Hub	1
4	2L815AH	Oil Seal	1
5	52L816-32AH	Seaming Spindle Shim - .032" Thick	1
6	9L616AH	Ball Bearing	1
7	2L647AH	Seaming Spindle Pinion Key	2
8	7L844AH	Feed Sprocket Shaft (INCLUDES HARDWARE)	1
9	6L816AH	Ball Bearing	1
10	8L817AH	Feed Bevel Gear Bearing Retainer (INCLUDES HARDWARE)	1
11	12L823AH	Feed Bevel Gear	1
12	48L616AH	Hardened Steel Ball	5
13	1L897AH	Feed Safety Clutch Hub	1
14	3L840AH	Compression Spring	1
15	12L816AH	Washer	1

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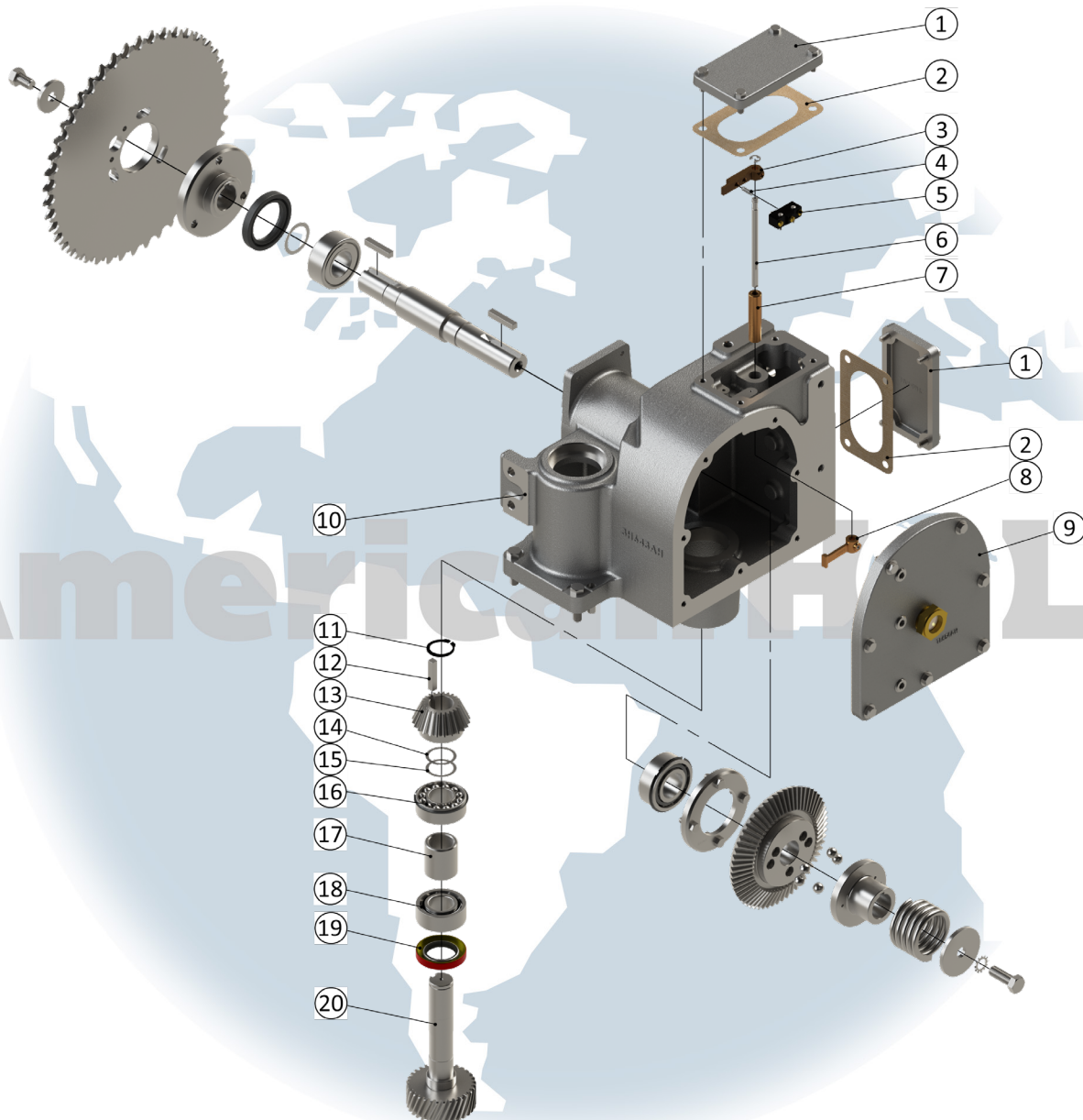
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AFTER MARKET PARTS FOR:

FEED DRIVE PART 2 – FEEDDRIVE-61H-62H-ASSYAH



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FEED DRIVE PART 2 – FEEDDRIVE-61H-62H-ASSYAH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	2H654AH	Feed Drive Case Switch Cover	2
2	21H615AH	Gasket	2
3	3L846AH	Switch Spring Lever (INCLUDES HARDWARE)	1
4	19L640AH	Retainer Spring	1
5	15L633AH	Micro Switch	1
6	8L844AH	Switch Lever Shaft	1
6.1	27L617AH	Retaining Ring - Nickel Plated	1
7	13L816AH	Switch Lever Shaft Bushing .3750 X .7500 X 3.1875	1
N/A	134S833AH	Cord Connector	1
	228S833AH (NOT SHOWN)	Cord with Femail Plug - 90 Degree	1
8	2L846AH	Switch Lever (INCLUDES HARDWARE)	1
9	1H654AH	Feed Drive Case Cover (INCLUDES HARWARE)	1
9.1	23H615AH	Gasket	1
9.2	115L614AH	Liquid Level Sight Plug	1
10	*3H643AH	Feed Drive Case (INCLUDES HARDWARE)	1
11	2H617AH	Snap Ring - Beveled	1
12	2L647AH	Seaming Spindle Pinion Key	1
13	11L823AH	Feed Bevel Pinion	1
14	114L816-3AH	Washer Shim .003" Thick	2
15	114L816-5AH	Washer Shim .005" Thick	2
16	8L816AH	Ball Bearing	1
17	4H653AH	Feed Turret Seal Spacer	1
18	27L816AH	Ball Bearing	1
19	2H615AH	Oil Seal	1
20	5H623AH	Feed Drive Pinion Shaft	1

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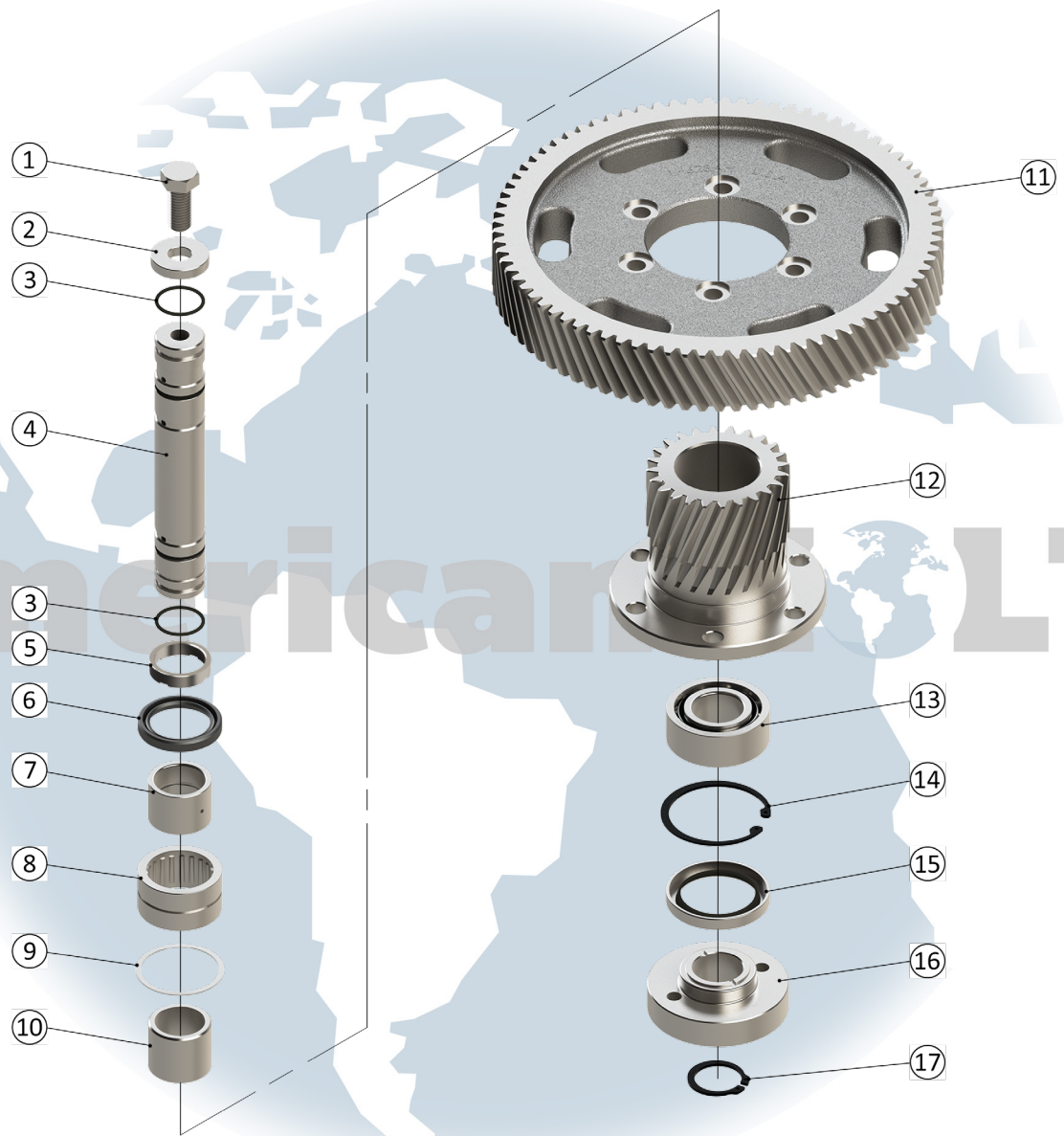
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AFTER MARKET PARTS FOR:

FEED GEARING PART 1



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FEED GEARING PART 1

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	HHBOLT-SS-0.625-11X1.50	Screw	1
2	7H616AH	Washer	1
3	8H615AH	#123 O-Ring	2
4	5H644AH	Intermediate Pinion Shaft (INCLUDES HARDWARE)	1
4.1	8H615AH	#123 O-Ring	2
5	3H653AH	Intermediate Pinion Seal Spacer	1
6	3H615AH	Oil Seal	1
7	3H616AH	Roller Bearing Inner Race	1
8	100L816AH	Roller Bearing Inner Race	1
9	12H617AH	Snap Ring	1
10	2H653AH	Intermediate Pinion Bearing Spacer	1
11	1H623AH	Intermediate Gear	1
12	2H623AH	Intermediate Pinion - RH	1
13	27L816AH	Ball Bearing	1
14	13L817AH	Snap Ring	1
15	4H615AH	Oil Seal	1
16	1H653AH	Intermediate Pinion Shaft Flange	1
17	1H617AH	Retaining Ring	1
	1H669AH (NOT SHOWN)	Feed Chain Return Support	2
	2H669AH (NOT SHOWN)	Feed Chain Return Strip	2
	7H653AH (NOT SHOWN)	Feed Chain Return Support Spacer	2
N/A	6H654AH	Feed Chain Cover Plate	1

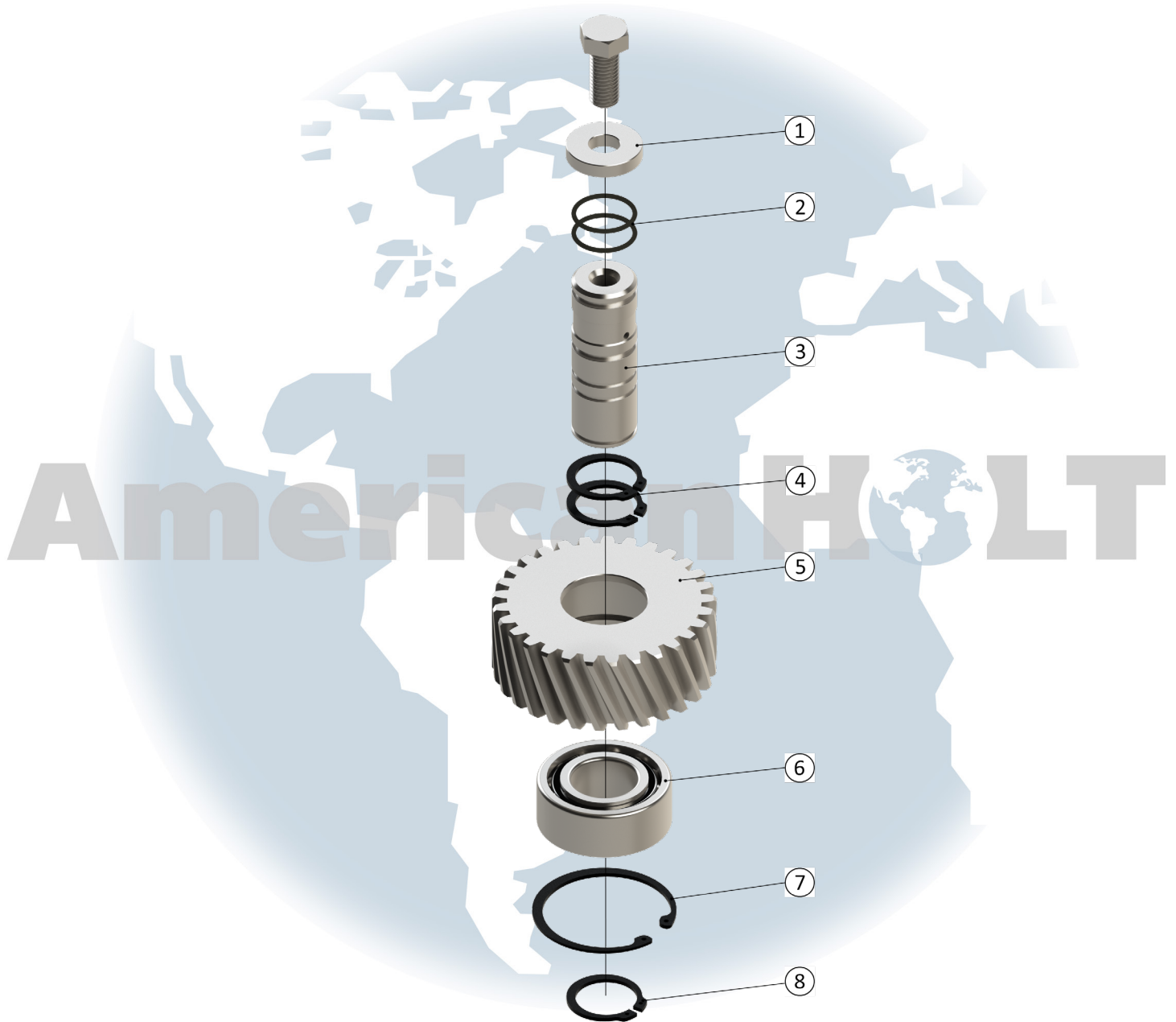
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AFTER MARKET PARTS FOR:

FEED GEARING PART 2



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FEED GEARING PART 2

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	7H616AH	Washer	1
2	8H615AH	#123 O-Ring	2
3	6H644AH	Discharge Idler Shaft (INCLUDES HARDWARE)	1
4	1H617AH	Retaining Ring	2
5	6H623AH	Discharge Idler Gear	1
6	27L816AH	Ball Bearing	1
7	13L817AH	Snap Ring	1
8	2H617AH	Snap Ring - Beveled	1
N/A	3H654AH	Discharge Idler Gear Cover	1

* - Item made-to-order N/A - Item is not currently offered by American Holt

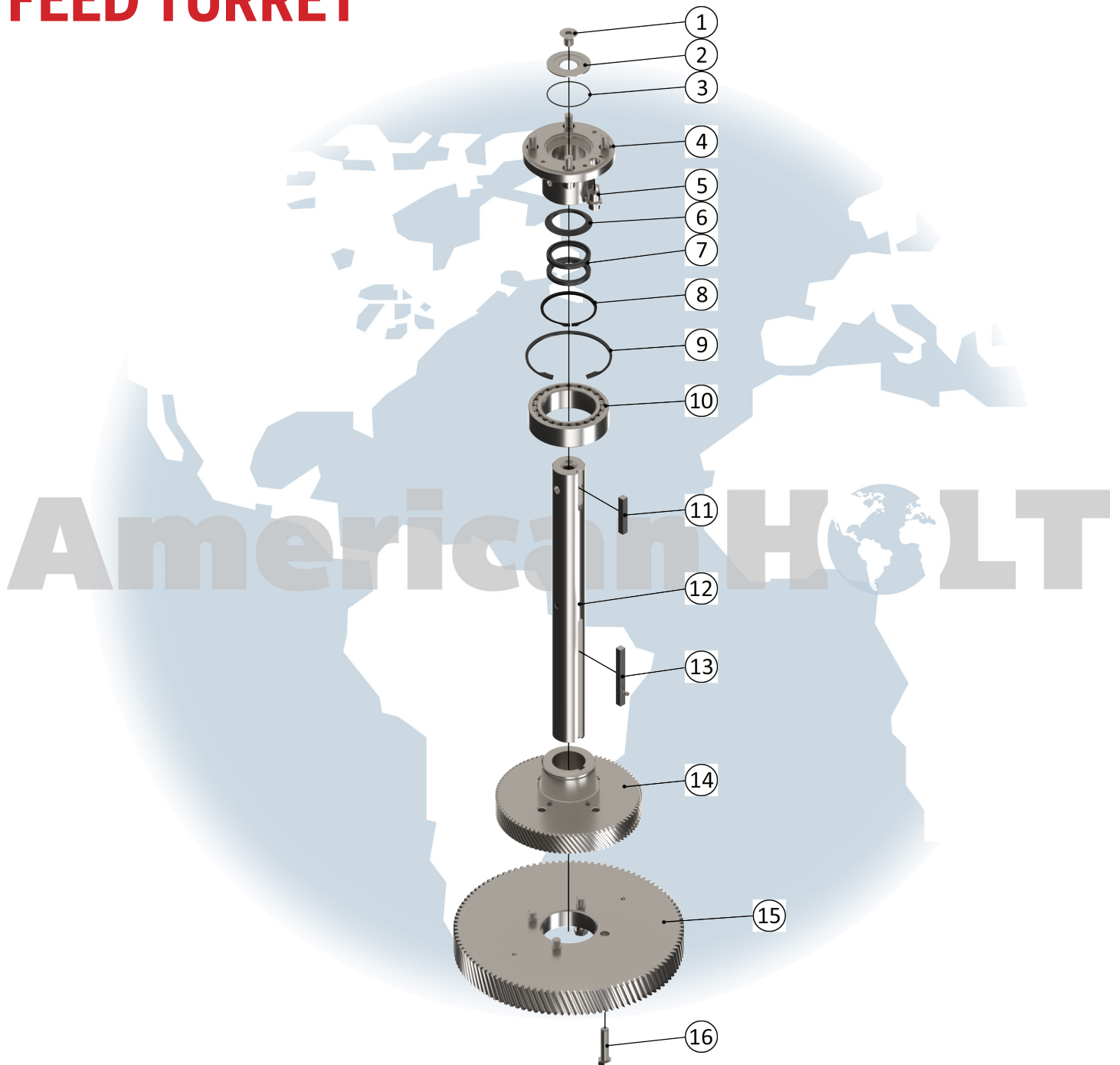
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FEED TURRET



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IN-STOCK AND READY TO SHIP.

FEED TURRET

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	36H626AH	Retainer Screw	1
2	44H617AH	O-Ring Retainer	1
3	54H615AH	#234 O-Ring	1
4	1H663AH	Feed Turret Hub (INCLUDES HARDWARE)	1
5	7H615AH	Oil Slinger	1
6	5H615AH	Oil Seal	2
7	5P917AH	Snap Ring	1
8	5H617AH	Snap Ring - Beveled	1
9	53P916AH	Ball Bearing	1
10	4L828AH	Feed Turret Eccentric Adjustment Pin	1
11	2H647AH	Feed Turret Hub Key	1
12	4H644AH	Feed Turret Shaft	1
13	1H647AH	Key .500 X 5 (INCLUDES HARDWARE)	1
14	4H623AH	Feed Turret Hub Gear - LH	1
15	3H623AH	Gear	1
16	HHBOLT-SS-0.625-11X2.75	Screw	4

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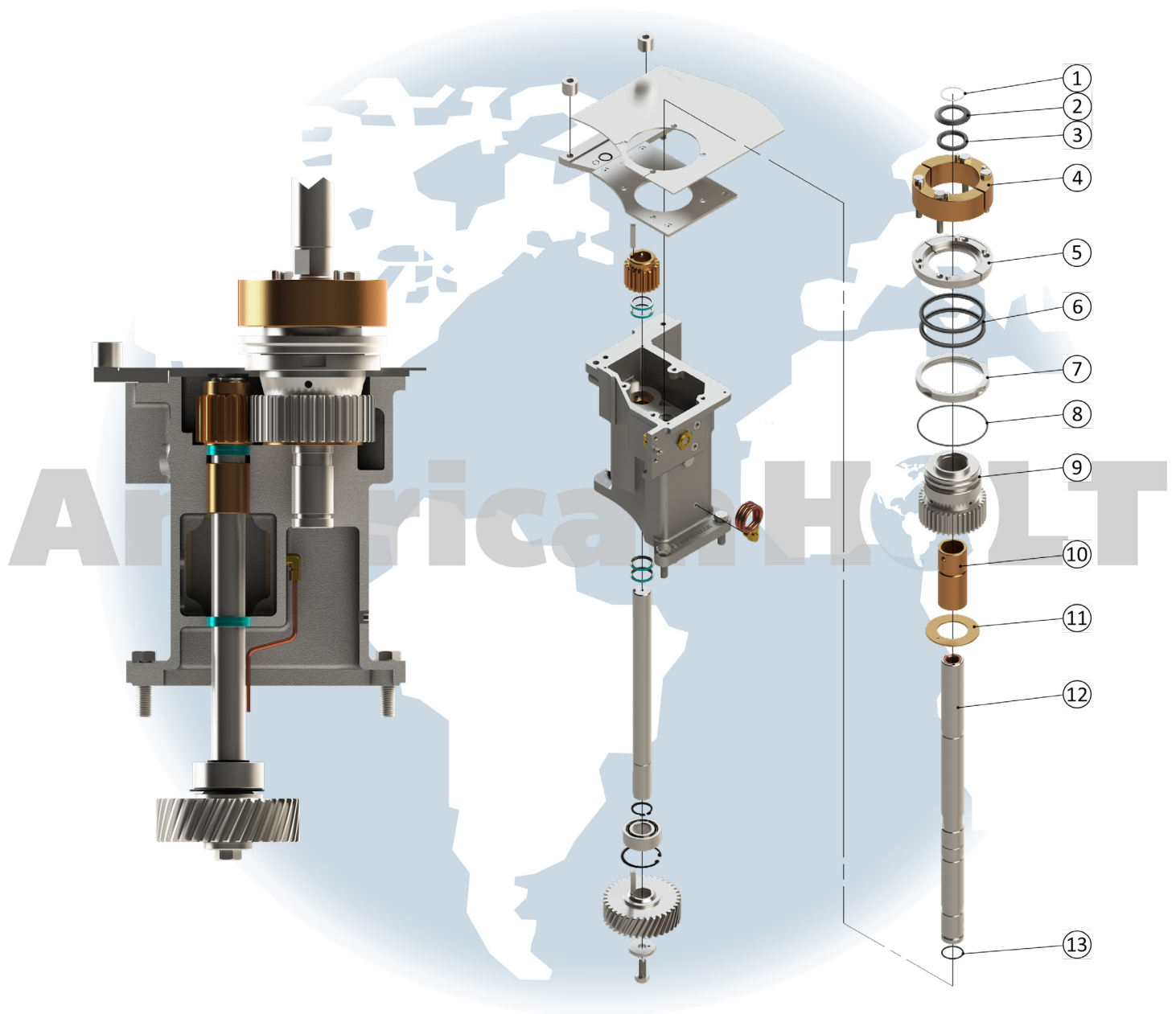
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AFTER MARKET PARTS FOR:

DISCHARGE TABLE PART 1



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IN-STOCK AND READY TO SHIP.

DISCHARGE TABLE PART 1

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	23P417AH	Retaining Ring	1
2	11H615AH	Oil Slinger	1
3	3H615AH	Oil Seal	1
4	5H653AH	Discharge Turret Spacer - Split (INCLUDES HARDWARE)	1
5	48H617AH	Discharge Turret Clamp - Split (INCLUDES HARDWARE)	1
6	62H615AH	Oil Seal	2
7	47H617AH	Discharge Table Seal Retainer	1
8	63H615AH	#250 O-Ring	1
9	79H623AH	Discharge Turret Gear	1
10	2H616AH	Bearing	1
11	6H616AH	Washer	1
12	3H644AH	Discharge Column (INCLUDES HARDWARE)	1
12.1	69L626AH	Threaded Insert	1
13	17L615AH	#221 O-Ring	1

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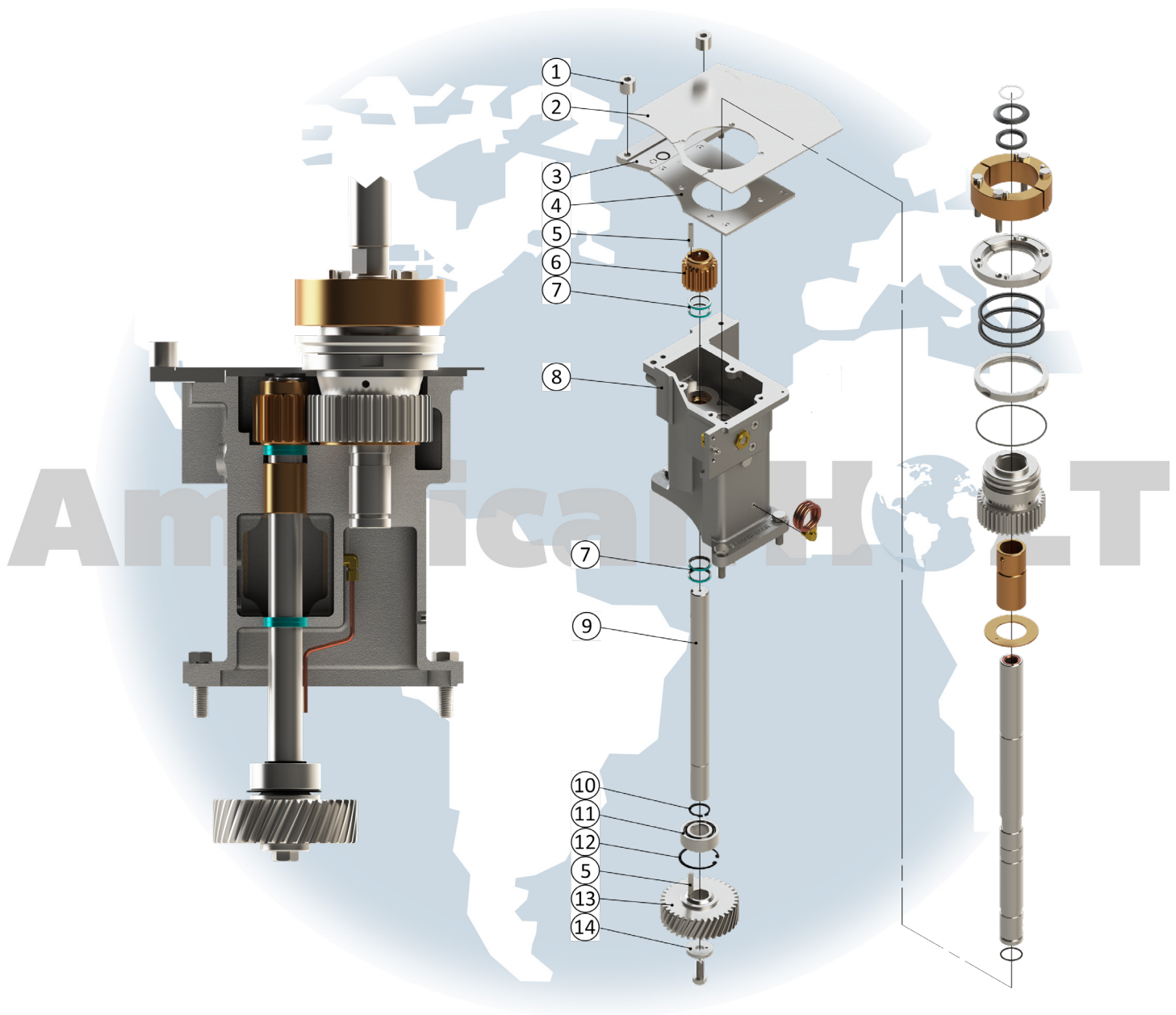
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IN-STOCK AND READY TO SHIP.

DISCHARGE TABLE PART 2

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	48L653AH	Discharge Table Rail Spacer	2
2	91H669AH	Discharge Table Wear Plate	1
3	3H669AH	Discharge Table Rail Support	1
4	301H669AH	Discharge Table Filler Plate	1
5	2L647AH	Seaming Spindle Pinion Key	2
6	76H623AH	Discharge Turret Pinion (INCLUDES HARDWARE)	1
7	1H615AH	Oil Seal	4
8	448H643AH	Discharge Table (INCLUDES HARDWARE)	1
8.1	4H654AH	Discharge Table Side Cover (INCLUDES HARDWARE)	1
8.1.1	24H615AH	Gasket	1
8.2	1L614AH	Sight Glass	1
8.3	11L615AH	#113 O-Ring	2
8.4	1H616AH	Bronze Bearing Sleeve	1
8.5	ZZ-448H643AH-COILVENT	Coil Tube with Fitting (62H ONLY)	1
9	7H644AH	Discharge Intermediate Shaft (INCLUDES HARDWARE)	1
10	1H617AH	Retaining Ring	1
11	27L816AH	Ball Bearing	1
12	13L817AH	Snap Ring	1
13	7H623AH	Discharge Intermediate Gear	1
14	30H616AH	Washer with Pin Hole	1

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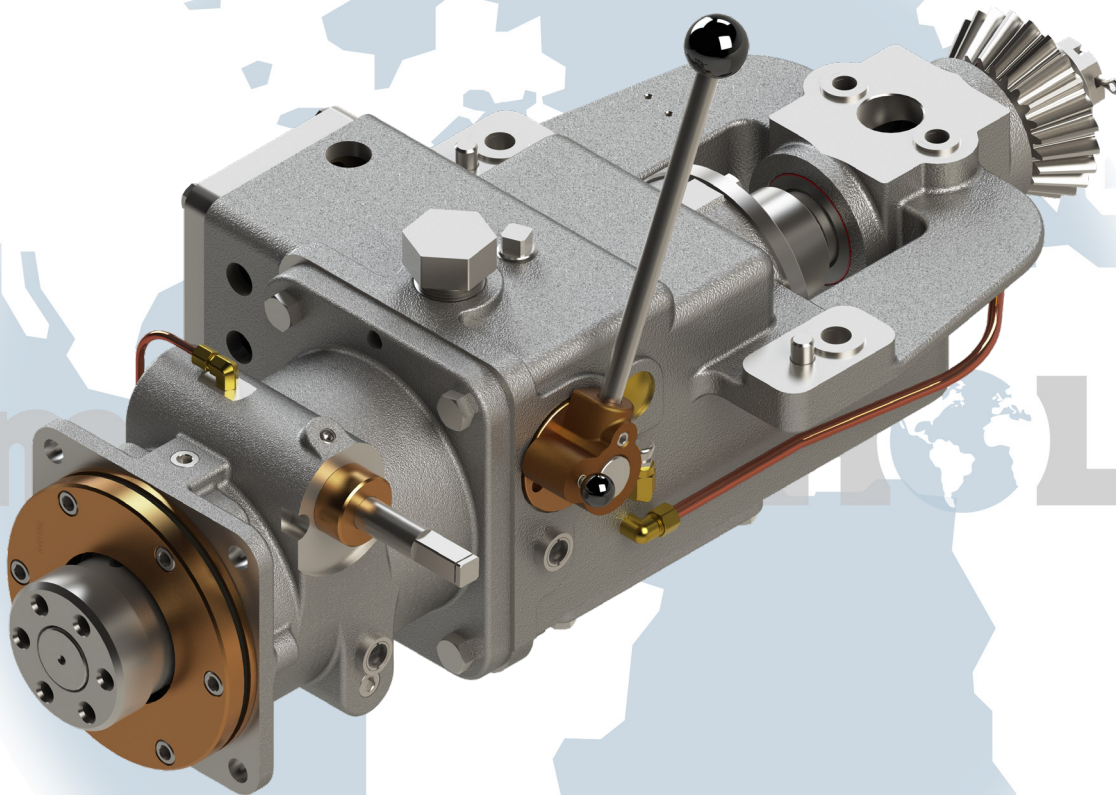
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AFTER MARKET PARTS FOR:

IN-MOTION TIMER FILLER DRIVE - 1387576-MAH

Standard PN is for counter-clockwise orientation.

Please reference PN 1387576-M-CWAH if clockwise is needed.

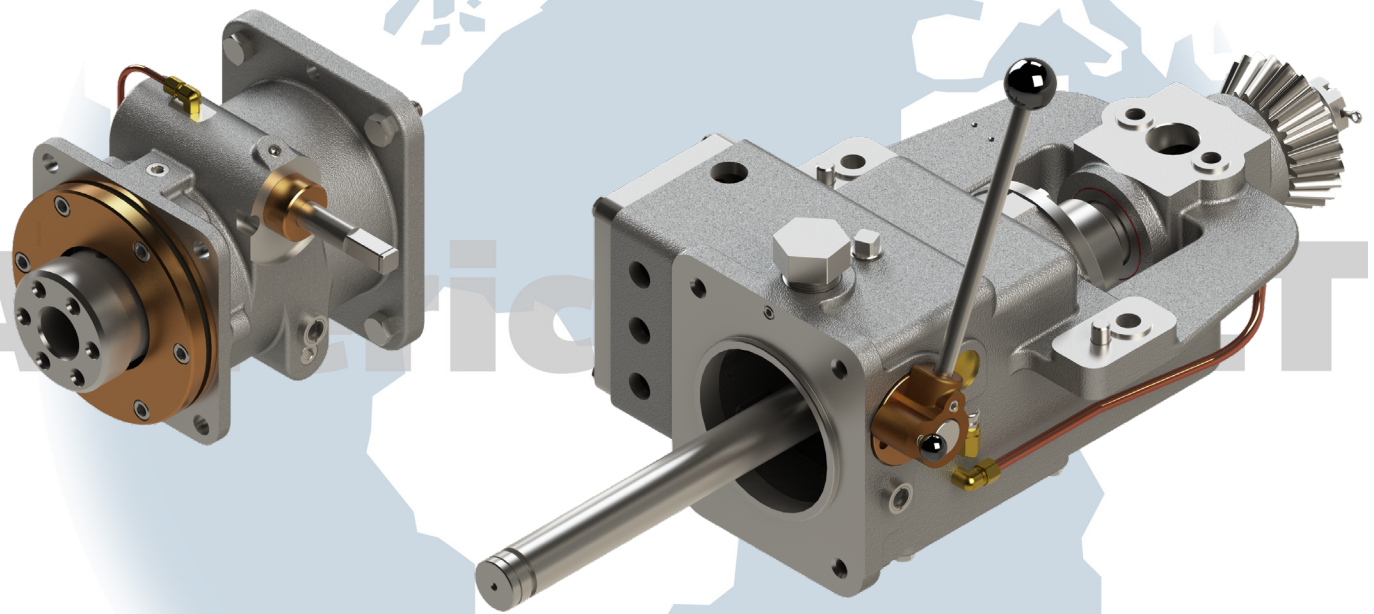


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IN-MOTION TIMER FILLER DRIVE - 1387576-MAH



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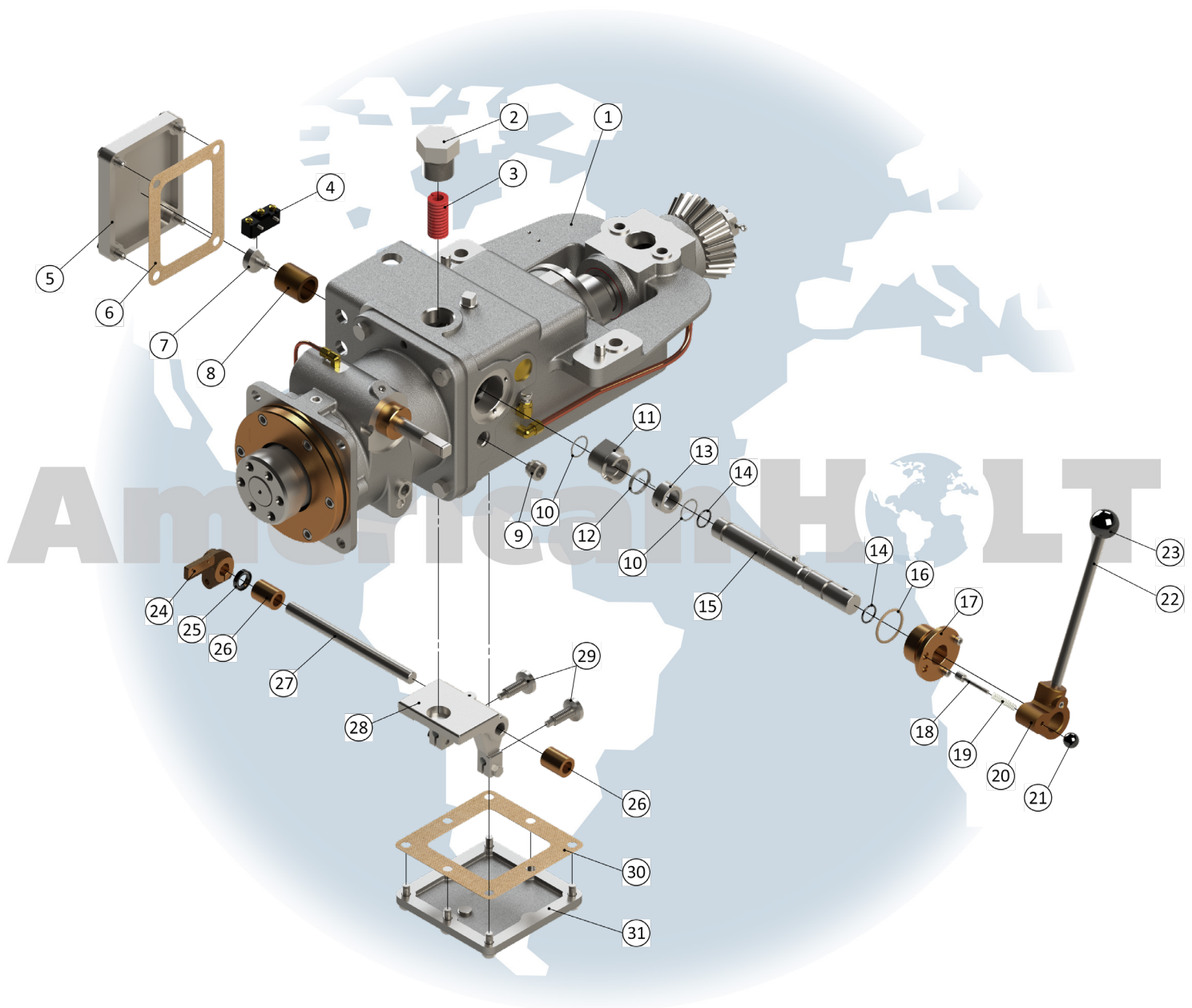
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AFTER MARKET PARTS FOR:

IN-MOTION TIMER FILLER DRIVE - 1387576-MAH (Filler Drive Part 1)



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IN-MOTION TIMER FILLER DRIVE - 1387576-MAH (FILLER DRIVE PART 1)

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	134H643AH	Filler Drive Bracket (INCLUDES HARDWARE)	1
1.1	41L814AH	Air Vent	1
2	40L826AH	Filler Drive Spring Adjustment Screw	1
3	18L840AH	Filler Drive Spring	1
4	15L633AH	Micro Switch	1
5	66H654AH	Switch Box Cover	1
6	54L815AH	Gasket	1
7	45L846AH	Micro Switch Trip	1
8	43P916AH	Oilite Bearing	1
9	58L614AH	Oil Gauge	1
10	6P517AH	Spirolox Ring	2
11	31L897AH	Filler Drive Trip Disc	1
12	22L840AH	Trip Disc Torsion Spring	1
13	117L853AH	Set Collar (INCLUDES HARDWARE)	1
14	31L815AH	#116 O-Ring	2
15	93L844AH	Filler Drive Trip Shaft (INCLUDES HARDWARE)	1
16	12H615AH	#222 O-Ring	1
17	130L816AH	Trip Shaft Bushing	1
18	25L828AH	Locator Pin	1
19	18L640AH	Locator Pin Spring SS	1
20	102L843AH	Filler Drive Control Lever	1
21	97L616AH	Ball Handle	1
22	54L844AH	Filler Drive Trip Shaft Handle	1
23	29L854AH	Handcrank Carrier Knob	1
24	46L846AH	Micro Switch Trip Lever (INCLUDES HARDWARE)	1
25	43L815AH	Oil Seal	1
26	89L816AH	Bronze Bearing	2
27	53L844AH	Filler Drive Clutch Lever Shaft	1
28	11L897AH	Filler Drive Clutch Lever (INCLUDES HARDWARE)	1
29	39L826AH	Filler Drive Clutch Screw	2
30	53L815AH	Gasket	1
31	201L854AH	Housing Cover	1

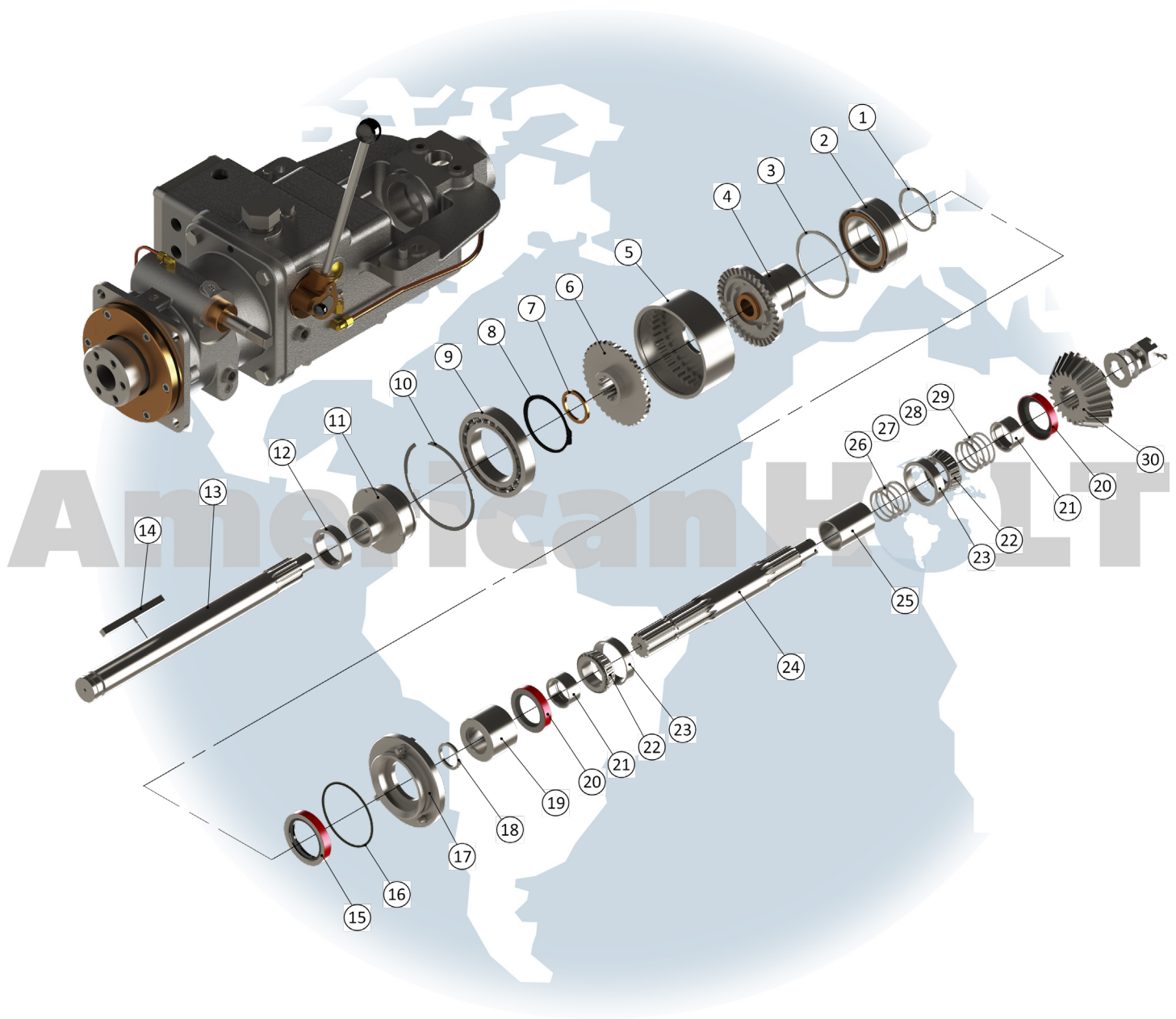
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AFTER MARKET PARTS FOR:

IN-MOTION TIMER FILLER DRIVE - 1387576-MAH (Filler Drive Part 2)



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IN-STOCK AND READY TO SHIP.

IN-MOTION TIMER FILLER DRIVE - 1387576-MAH (FILLER DRIVE PART 2)

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	5L617AH	Retaining Ring	1
2	88L816AH	Ball Bearing Pair	1
3	48L817AH	Snap Ring	1
4	27L897AH	Filler Drive Clutch Assembly	1
4.1	98L816AH	Oilite Bushing	1
5	28L897AH	Filler Driven Clutch Hub	1
6	79L823AH	Filler Drive Intermediate Gear	1
7	128L816AH	Thrust Washer	1
8	28L617AH	Retaining Ring	1
9	126L816AH	Ball Bearing	1
10	53L817AH	Retaining Ring	1
11	29L897AH	Filler Drive Pressure Hub	1
12	114L853AH	Filler Drive Pressure Hub Collar (INCLUDES HARDWARE)	1
13	96L844AH	In-Motion Timer Shaft	1
14	20L847AH	In-Motion Timer Key (INCLUDES HARDWARE)	1
15	42L815AH	Oil Seal	1
16	41L815AH	#238 O-Ring	1
17	56L817AH	Bearing Retainer (INCLUDES HARDWARE)	1
18	60L817AH	Filler Drive Shaft Retainer	2
19	96H653AH	Intermediate Drive Shaft Collar	1
20	61L815AH	Oil Seal	2
21	97H653AH	Spacer	2
22	124L816AH	Tapered Roller Bearing Cone	2
23	125L816AH	Tapered Roller Bearing Cup	2
24	50H644AH	Filler Drive Intermediate Shaft (INCLUDES HARDWARE)	1
24.1	134L816AH	Hex Slotted Nut	1
25	95H653AH	Spacer	1
26	129L816-3AH	Shim .003" Thick	4
27	129L816-5AH	Shim .005" Thick	4
28	129L816-10AH	Shim .010" Thick	4
29	129L816-32AH	Shim .032" Thick	4
30	49H623AH	Filler Drive Pinion	1

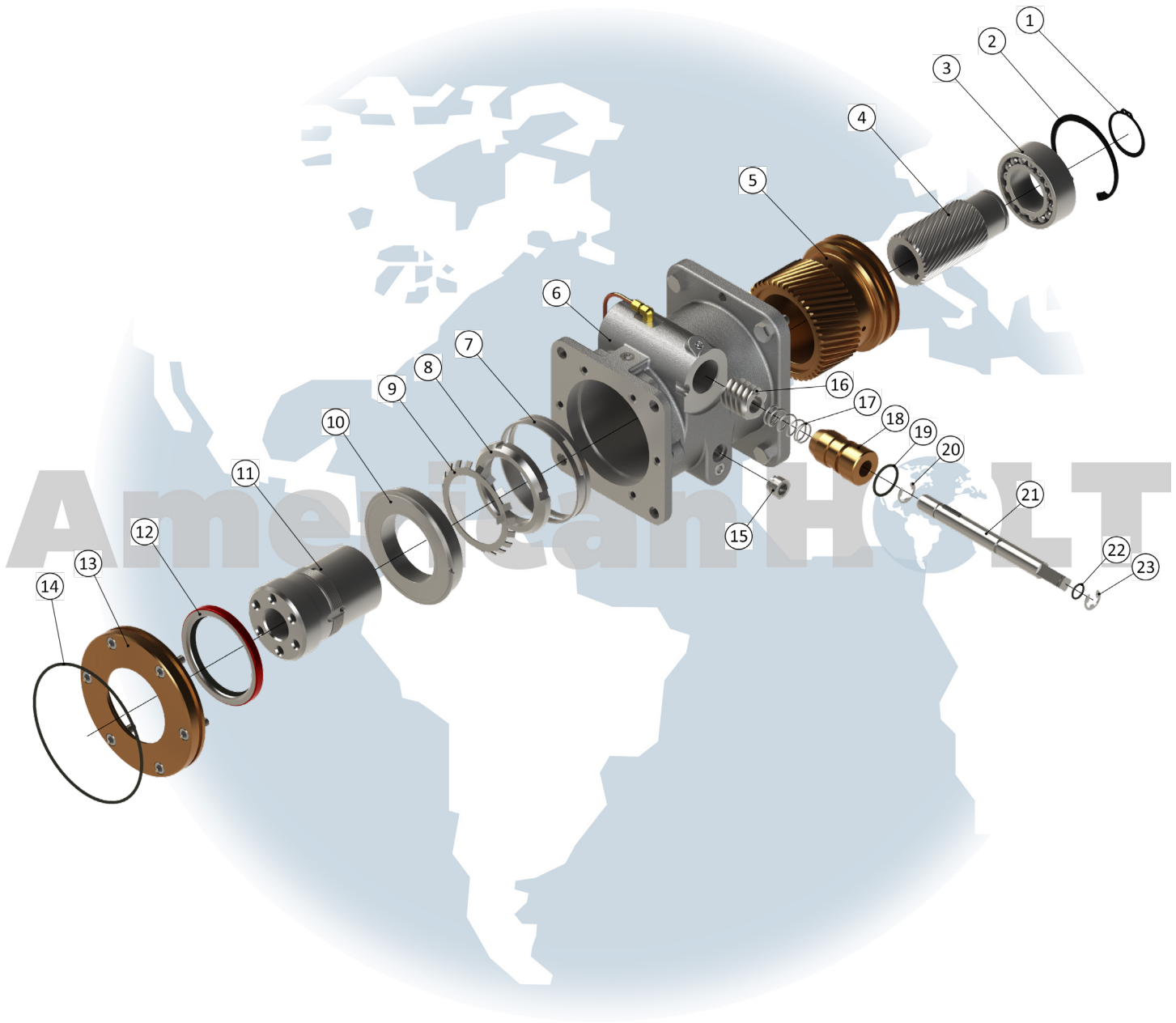
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

IN-MOTION TIMER FILLER DRIVE - 1387576-MAH (In-Motion Timer - 1387577-MAH)



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IN-STOCK AND READY TO SHIP.

IN-MOTION TIMER FILLER DRIVE - 1387576-MAH (IN-MOTION TIMER - 1387577-MAH)

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	29L617AH	Retaining Ring	1
2	9L617AH	Retaining Ring	1
3	100L616AH	Ball Bearing	1
4	51L623AH	Drive Sleeve	1
5	50L623AH	Adjusting Sleeve	1
6	71L643AH	In-Motion Timer Housing - Stainless Steel (INCLUDES HARDWARE)	1
7	265L653AH	Spacer	1
8	158L816AH	Bearing Locknut	1
9	159L816AH	Bearing Lockwasher	1
10	99L616AH	Ball Bearing	1
11	140L623AH	Drive Flange - LH	1
12	13L615AH	Oil Seal	1
13	30L617AH	Bearing Retainer (INCLUDES HARDWARE)	1
14	29L815AH	#259 O-Ring	1
15	58L614AH	Oil Gauge	1
16	53L623AH	Worm	1
17	3P140AH	Knockout Rod Spring	1
18	359L616AH	Worm Shaft Bearing	1
19	97L815AH	#218 O-Ring	1
20	2L617AH	Retaining Ring - Stainless Steel	1
21	65L644AH	Worm Shaft (INCLUDES HARDWARE)	1
22	11L615AH	#113 O-Ring	1
	12L653AH (NOT SHOWN)	Crank Handle 1/2"	1
23	1L617AH	Retaining Ring - Nickel Plated	1

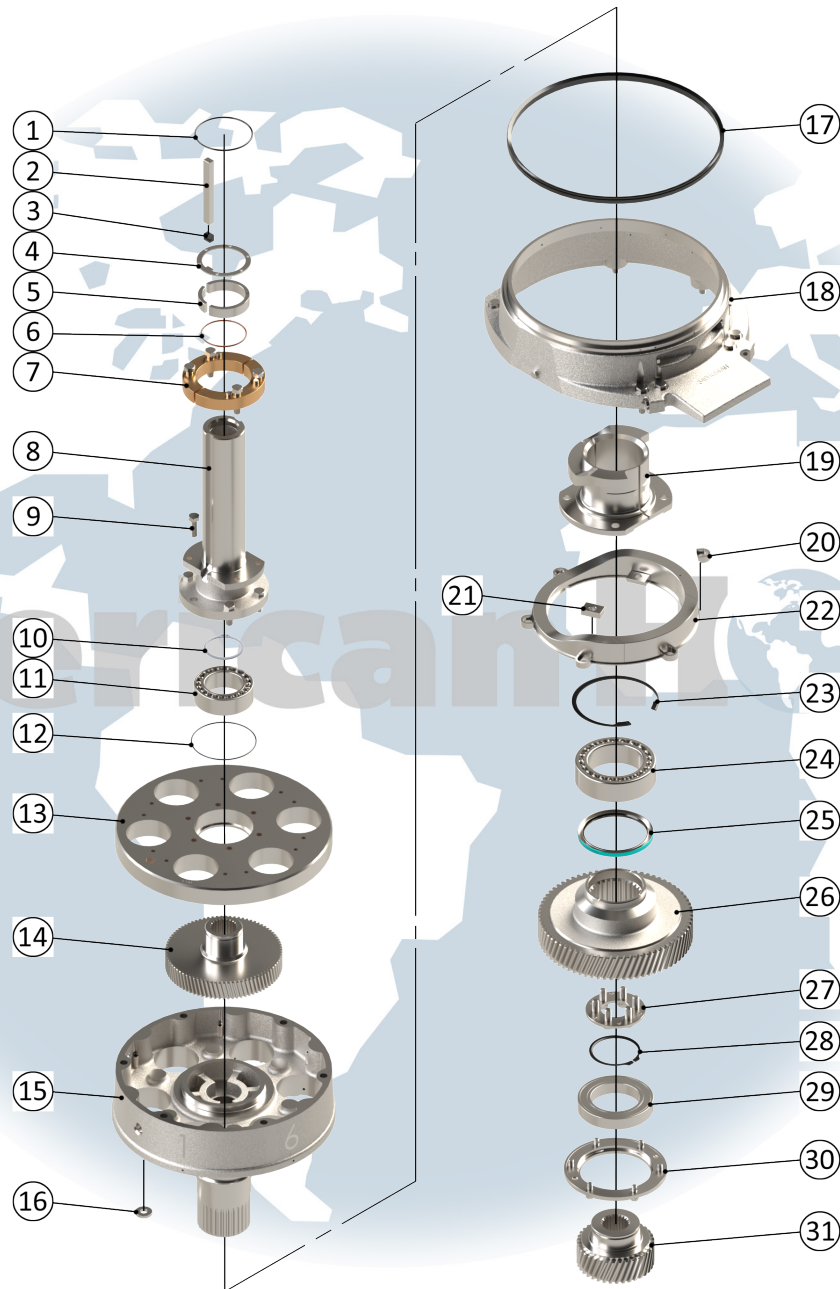
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

LOWER TURRET



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IN-STOCK AND READY TO SHIP.

LOWER TURRET

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	12L815AH	#242 O-Ring	1
2	3H647AH	Upper Turret Hub Key	1
3	9H615AH	Keyway Seal	1
4	7H617AH	Upper Turret Seal Retainer	1
5	29H653AH	Upper Turret Hub Set Screw Spacer - 3 Sections	1
6	**24L815AH	#235 O-Ring	1
	1H626AH (NOT SHOWN)	Upper Turret Hub Set Screw	3
	7H628AH (NOT SHOWN)	Dowel Pin	4
7	8H653AH	Seaming Turret Spacer - Split (INCLUDES HARDWARE)	1
8	8H644AH	Lower Turret Hollow Shaft	1
N/A	1H641AH	Upper Turret Hub	1
9	HHBOLT-SS-0.50-13X1.50	Screw	6
10	6L617AH	Retaining Ring	1
11	8H616AH	Ball Bearing	1
12	61H615AH	#157 O-Ring	1
13	2H627AH	Lower Turret - Top	1
14	12H623AH	Lower Chuck Drive Gear	1
15	*17H627AH-REPAIRSLEEVE / 17H627AH-SLEEVE MOD	Sleeve Repair / Sleeve Modification 61H/62H Turrets	1
N/A	68L654AH	Numeral #1 To #6	1
16	68L816AH	Washer	12
N/A	8H627AH	Lower Turret Seal Shield	1
N/A	75H616AH	Lower Turret Seal Shield - Shim .060"	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
N/A	8H628AH	Lower Chuck Bearing Pin - Bottom	6
17	56H615AH	V-Ring Lower Turret Seal	1
N/A	489H654AH	Lower Turret Seal Clamp - Short	1
	64H615AH (NOT SHOWN)	Seal Clamp Gasket	1
N/A	490H654AH	Lower Turret Seal Clamp - Long	1
18	340H654AH	Lower Turret Guard - SS (INCLUDES HARDWARE)	1
18.1	562H654AH	Seam Setting Plate	1
19	23H620AH (SHOWN) / 10H620AH	Lower Chuck Return Cam	1
20	46H617AH	Lower Chuck Cam Clamp - Outer	6
21	10H617AH	Lower Chuck Cam Clamp	2
22	9H620AH	Lower Chuck Cam	1
23	5H617AH	Snap Ring - Beveled	1
24	53P916AH	Ball Bearing	1
25	6H615AH	Oil Seal	1
26	10H623AH	Lower Turret Gear	1
27	8H617AH	Lower Turret Gear Retainer (INCLUDES HARDWARE)	1
28	2P917AH	Snap Ring	1
29	9H616AH	Ball Bearing	1
30	39H617AH	Lower Drive Pinion Retainer (INCLUDES HARDWARE)	1
31	11H623AH	Lower Drive Pinion	1

**Sold in increments of 12.

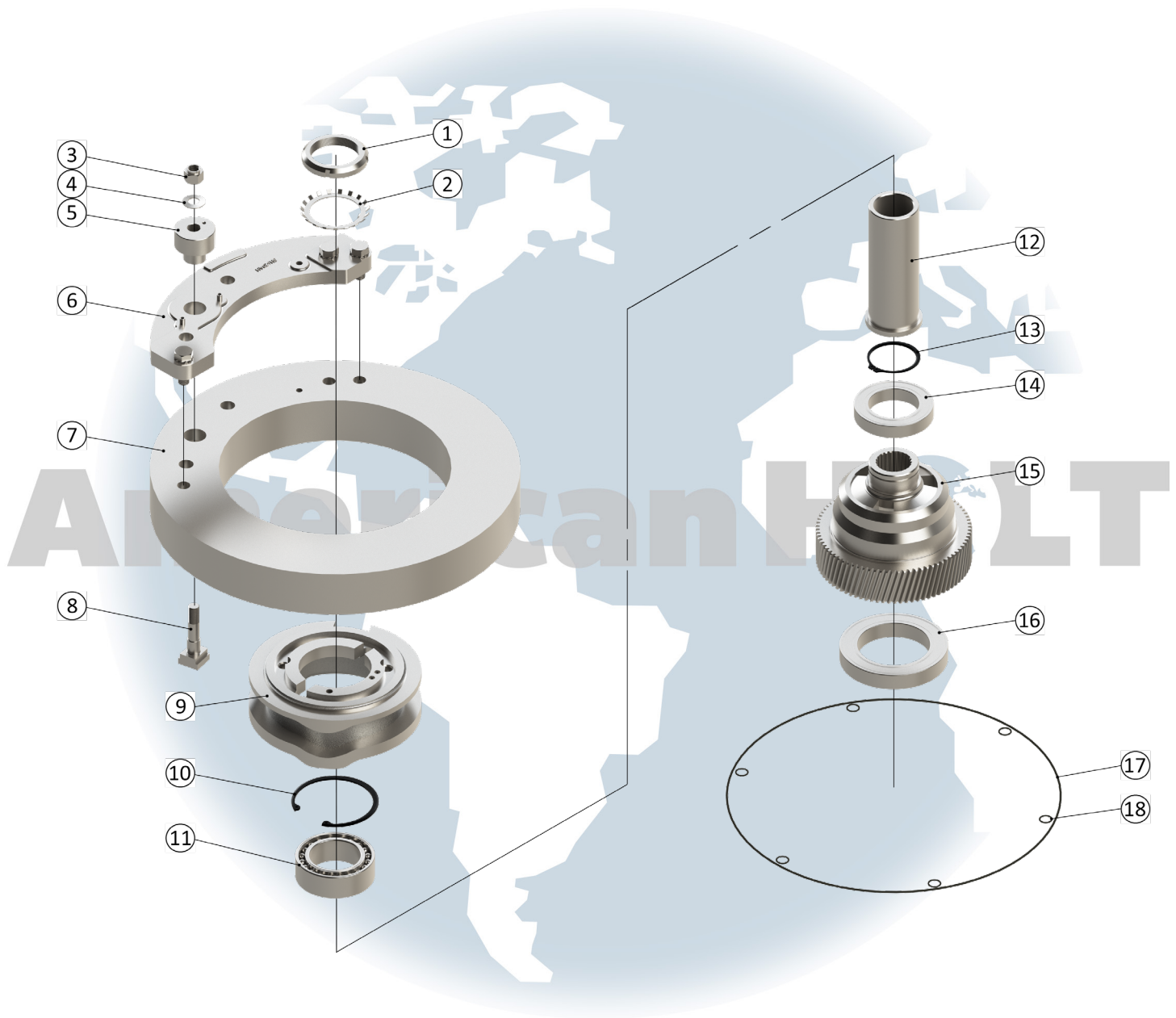
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

UPPER TURRET



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IN-STOCK AND READY TO SHIP.

UPPER TURRET

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	23L616AH	Bearing Locknut	1
2	22L616AH	Bearing Lockwasher	1
N/A	15H617AH	Knockout Cam Flange	1
3	16H616AH	Flexloc Nut	1
4	13H616AH	Belleville Washer	1
5	12H616AH	Seaming Cam Eccentric Bushing	1
6	5H620AH	Seaming Cam Bridge (INCLUDES HARDWARE)	1
7	17H620AH	Split Seaming Cam	1
8	3H626AH	Seaming Cam Eccentric Screw	1
9	3H620AH	Knockout Cam	1
10	13H617AH	Snap Ring - Beveled	1
11	8H616AH	Ball Bearing	1
12	14H617AH	Upper Bearing Sleeve	1
13	6L617AH	Retaining Ring	1
14	42H616AH	Ball Bearing	1
N/A	42H641AH	Upper Turret - Top	1
15	13H623AH	Seaming Spindle Drive Gear	1
16	79H616AH	Ball Bearing	1
17	37H615AH	#284 O-Ring	1
18	11L615AH	#113 O-Ring	6
N/A	41H641AH	Upper Turret - Bottom	1
	10H615AH (NOT SHOWN)	Plastic Strip Laberynth	1
N/A	34L828AH	Dowel Pin 0.498 X 0.500 X 1.00 LG	3
N/A	12H639AH	Steam Seal Retainer	1

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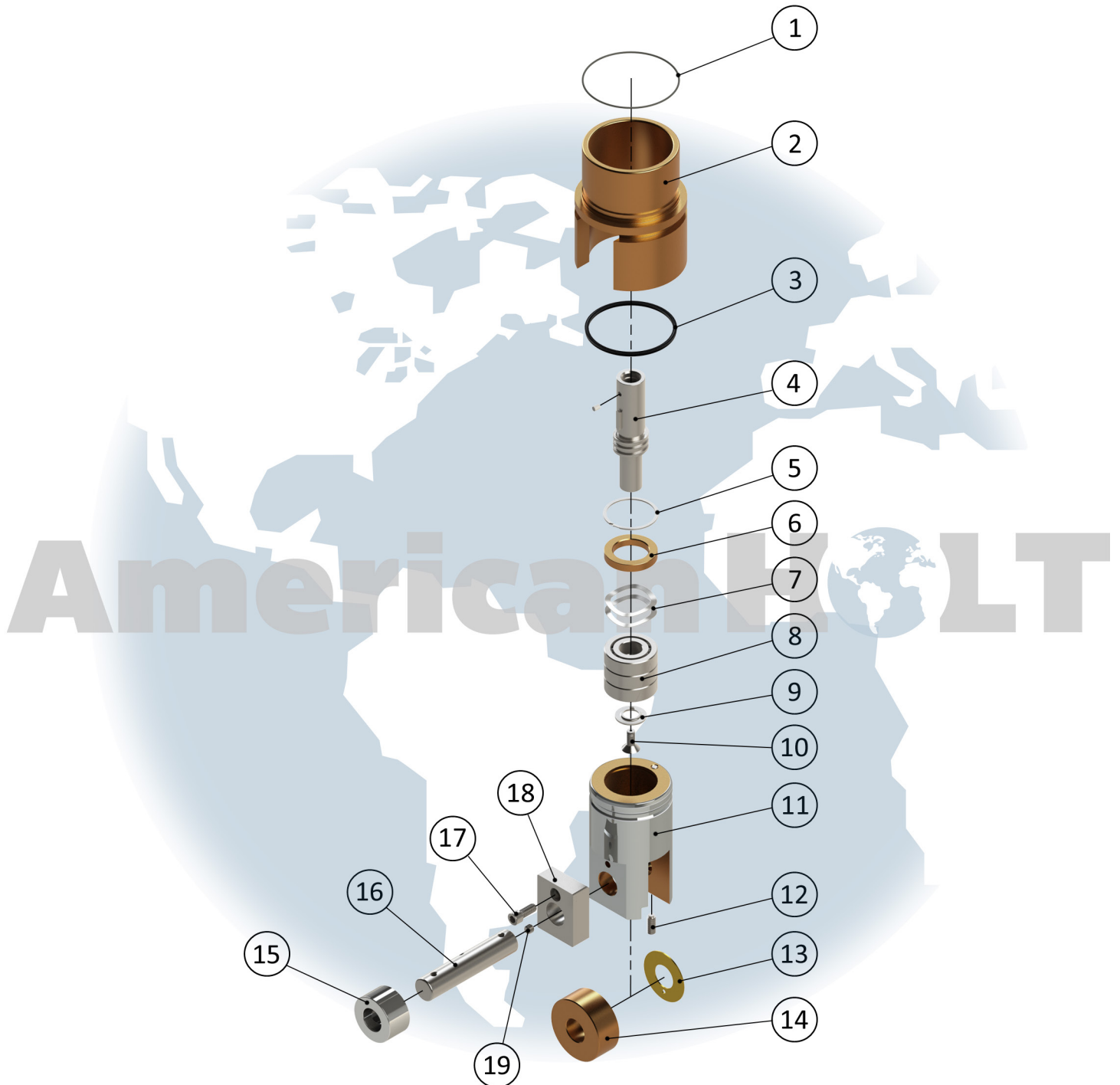
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

LOWER CHUCK - BOTTOM - 11L800AH



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IN-STOCK AND READY TO SHIP.

LOWER CHUCK - BOTTOM - 11L800AH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	26L815AH	#042 O-Ring	1
2	46L827AH	Lower Chuck Slide	1
3	71L815AH	Polypak Seal	1
4	34L827AH	Lower Chuck Mandrel Assembly (INCLUDES HARDWARE)	1
4.1	56L828AH	Dowel Pin .1875 X .250	1
5	**21L817AH	Snap Ring	1
6	26L827AH	Lower Chuck Pump Ring	1
7	115L816AH	Wavy Spring Washer	2
8	18L816AH	Ball Bearing - Set of 3	1
9	**78L641AH	Seaming Roll Retainer	1
10	**29L826AH	Seaming Roll Retainer Screw	1
11	45L827AH	Lower Chuck Slide Bottom Assembly (INCLUDES HARDWARE)	1
12	SHSS-DG-0.312-18X0.75-NYL	Screw	1
13	93L816AH	Washer	1
14	25829AH	Lower Chuck Cam Roll	1
15	16P346AH	Lower Chuck Return Cam Roll	1
16	5L829AH	Lower Cam Roll Pin	1
17	SHCS-SS-0.312-18X0.75-NYL	Screw	1
18	13L827AH	Lower Chuck Slide Block Bottom	1
19	57L826AH (NPT-PLUG-0.125-27)	Pipe Plug	1
N/A	11H617AH	Lower Chuck Slide Bearing Clamp	2

****Sold in increments of 12.**

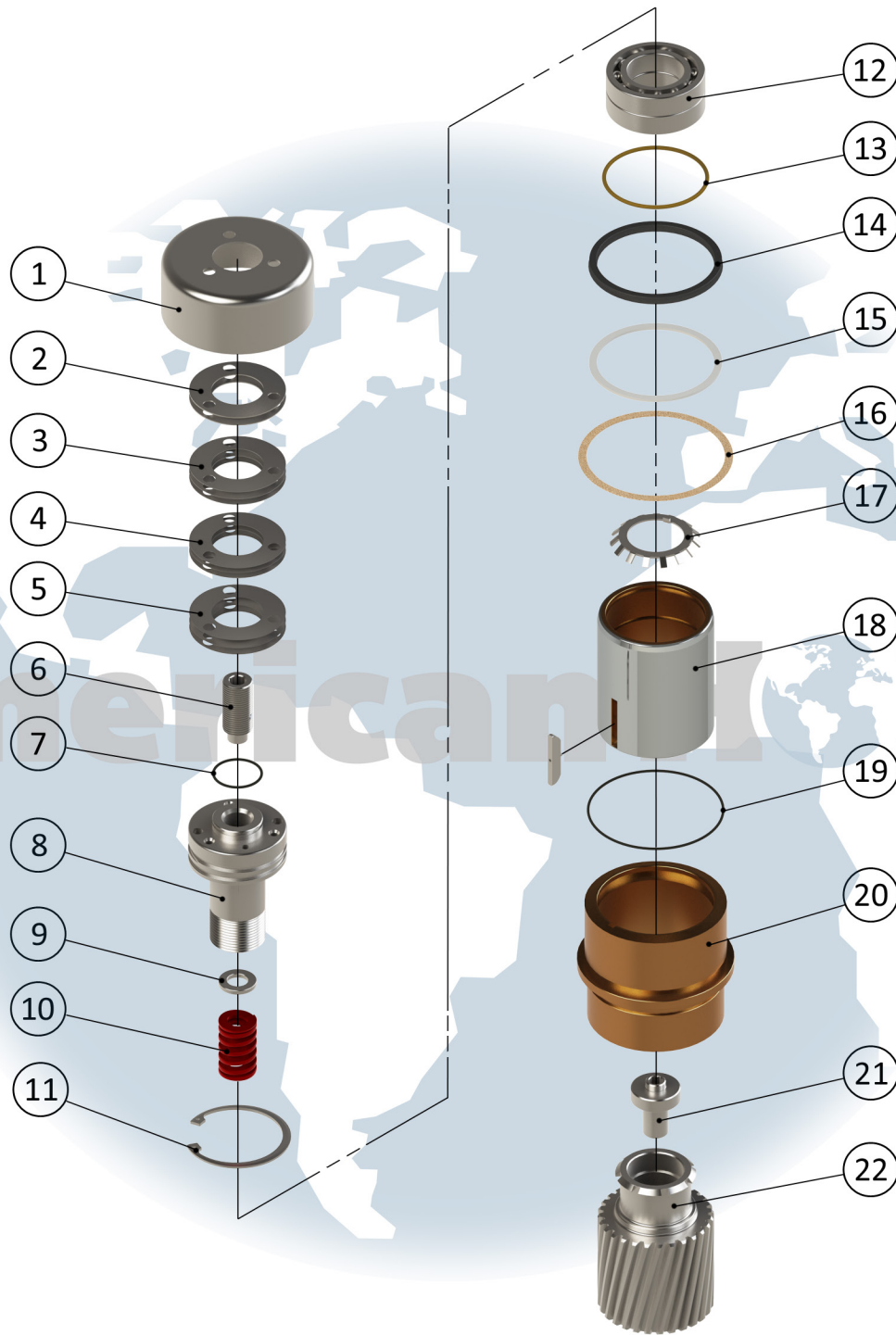
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

LOWER CHUCK - TOP - 13L800AH



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IN-STOCK AND READY TO SHIP.

LOWER CHUCK - TOP - 13L800AH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	9L827AH	Lower Chuck Slide Shield - Top	1
2	22L816-30AH	Lower Chuck Shim .030" Thick	2
3	22L816-10AH	Lower Chuck Shim .010" Thick	3
4	22L816-5AH	Lower Chuck Shim .005" Thick	3
5	22L816-2AH	Lower Chuck Shim .002" Thick	3
6	8L826AH	Lower Chuck Spring Screw	1
7	83L815AH	#024 O-Ring	1
8	23L827AH	Lower Chuck Mandrel - Top	1
9	21L816AH	Lower Chuck Spring Washer	1
10	8L840AH	Lower Chuck Spring Medium - Red	1
11	41L817AH	**Snap Ring - Nickel Plated	1
12	116L816AH	Ball Bearing Pair	1
13	44L815AH	#143 O-Ring	1
14	70L815AH	Polypak Seal	1
15	73L815AH	Back-Up Ring	1
16	69H615AH	Lower Chuck Gasket	1
17	4P116AH	Bearing Lockwasher	1
18	50L827AH	Lower Chuck Slide Assembly	1
18.1	32L847AH	Woodruff Key	1
19	26L815AH	#042 O-Ring	1
20	8L827AH	Lower Chuck Slide Bearing	1
21	9L826AH	Lower Chuck Bottom Mandrel Screw	1
22	27L823AH	Lower Chuck Gear	1

****Sold in increments of 12.**

12L800AH	7L840AH	Lower Chuck Spring Light - Blue
14L800AH	9L840AH	Lower Chuck Spring - Gold
15L800AH	10L840AH	Lower Chuck Spring - Green

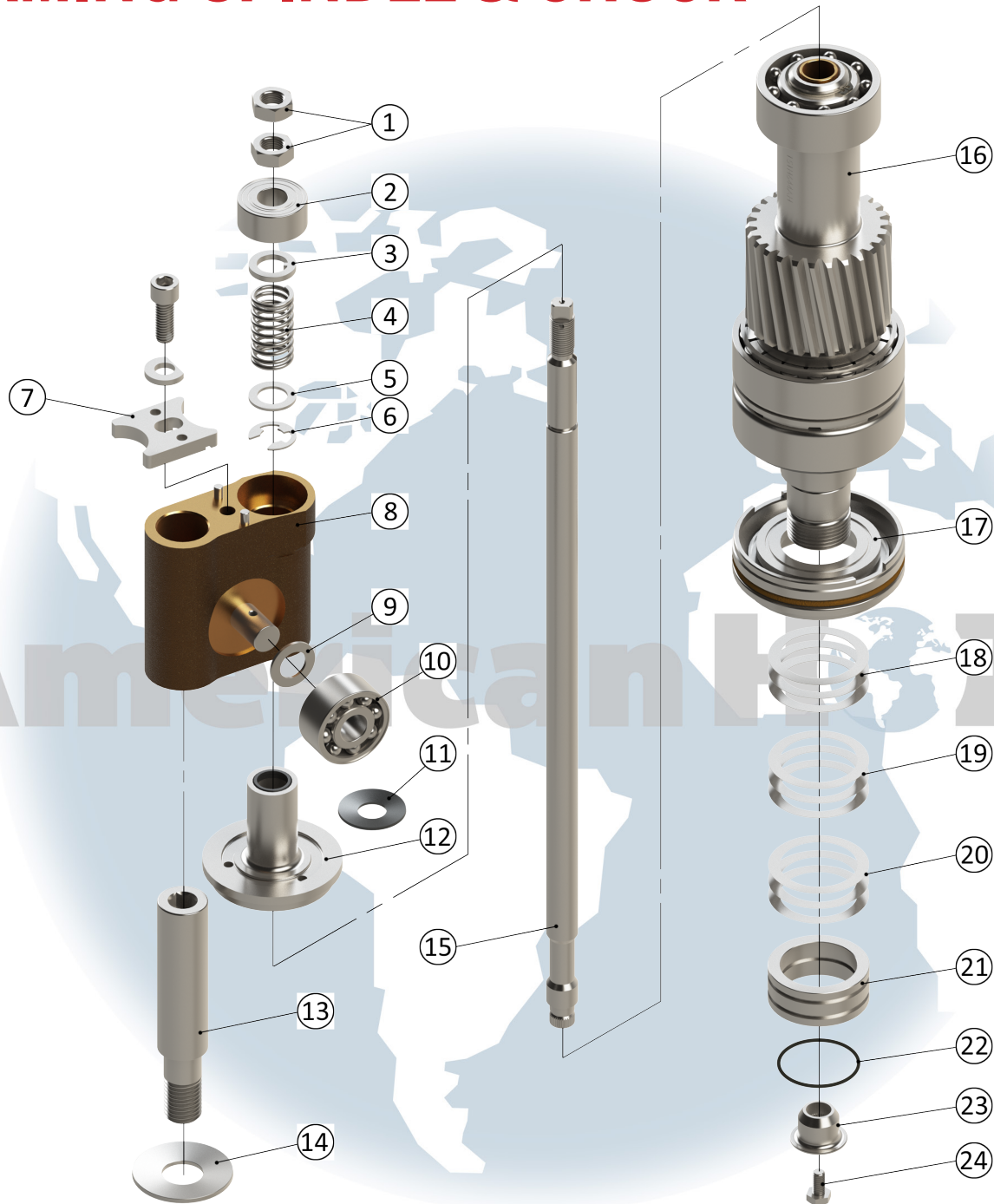
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

SEAMING SPINDLE & CHUCK



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IN-STOCK AND READY TO SHIP.

SEAMING SPINDLE & CHUCK

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	HEXNUT-SS-0.50-20X0.312	Nut	2
2	15L816AH	Ball Bearing	1
3	49L816AH	Keyed Washer	1
4	1H640AH	Knockout Rod Cushion Spring	1
5	136L816AH	Washer	1
6	1L617AH	Retaining Ring - Nickel Plated	1
7	34L817AH	Knockout Rod Bearing Retainer	1
8	44H641AH	Knockout Carrier (INCLUDES HARDWARE)	1
8.1	1H629AH	Knockout Cam Roll Pin	1
8.2	71L826AH	Knockout Cam Roll Pin Set Screw	1
9	18H616AH	Washer	1
10	17H616AH	Ball Bearing	1
11	38L816AH	Belleville Washer	1
12	39H641AH	Knockout Carrier Flanged Guide	1
12.1	77L815AH	Wiper Ring	1
13	4H626AH	Knockout Carrier Guide Pin	1
14	37L816AH	Belleville Washer	1
15	10H644AH	Knockout Rod	1
16	3H600AH	Seaming Spindle Sub-Assembly	1
17	9L800AH	Face Seal and Rotor	1
18	52L816-10AH	Seaming Spindle Shim .010" Thick	3
19	52L816-5AH	Seaming Spindle Shim .005" Thick	3
20	52L816-3AH	Seaming Spindle Shim .003" Thick	3
21	10H653AH	Seaming Spindle Seal Sleeve	1
22	28L815AH	#029 O-Ring	1
23	25L841AH	Knockout Pad	1
24	13L826AH	Long-Lok Hex HD Capscrew	1

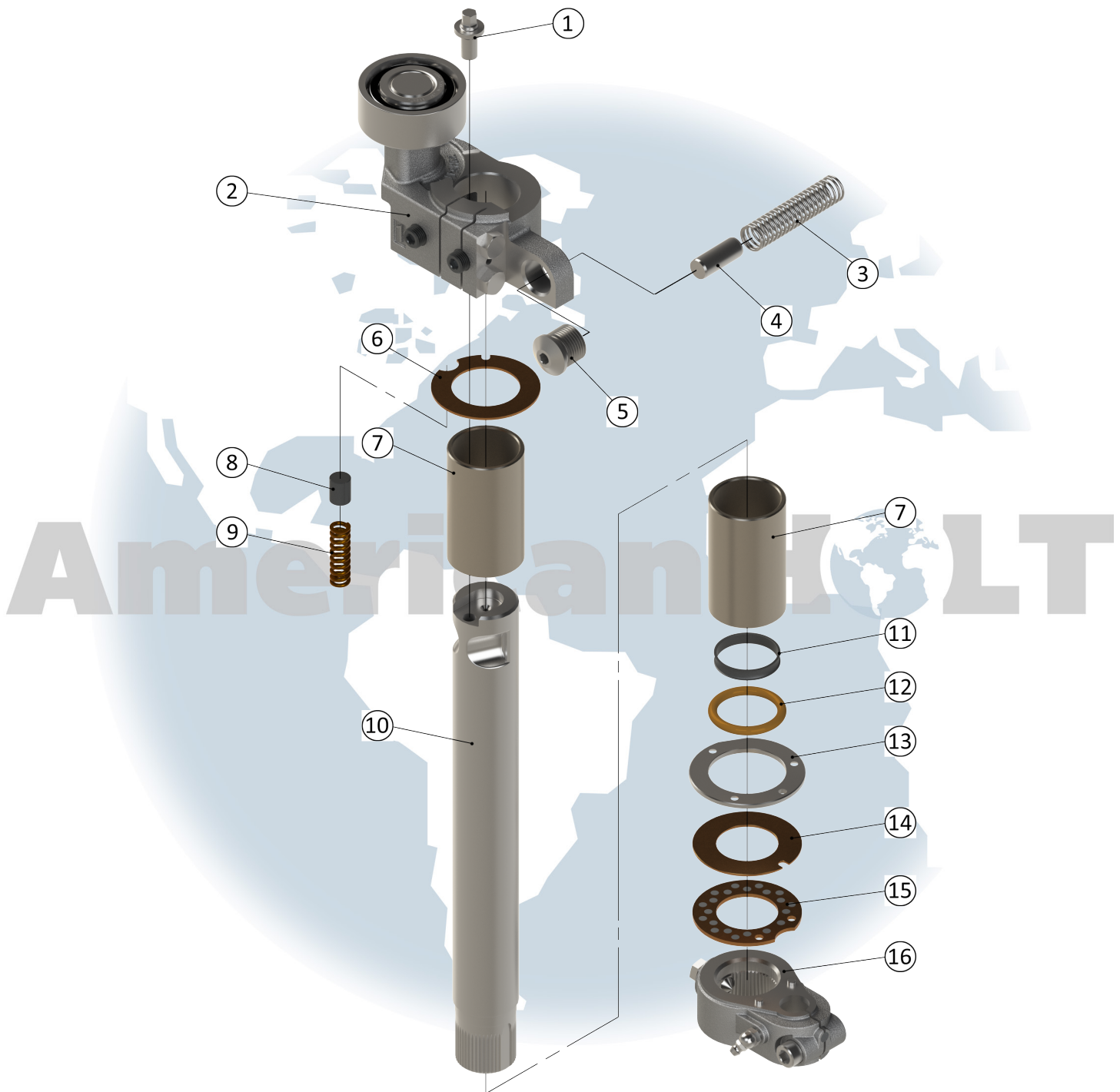
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

SEAMING LEVER 1ST OPERATION



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IN-STOCK AND READY TO SHIP.

SEAMING LEVER 1ST OPERATION

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	29H626AH	Adjustment Screw	1
2	29H641AH	Seaming Cam Lever - 1st Operation (INCLUDES HARDWARE)	1
2.1	39L816AH	Ball Bearing	1
2.2	5H626AH	Seaming Adjustment Screw	2
3	12H640AH	Seaming Cam Lever Spring	1
4	20H628AH	Spring Guide	1
5	42H626AH	Spring Retainer	1
6	52H616AH	Washer	1
7	63L816AH	Iron Bushing	2
8	9L828AH	Seaming Cam Lever Lift Plug	1
9	6L840AH	Seaming Cam Lever Lift Spring	1
10	22H641AH	Seaming Lever Shaft - 1st Operation	1
11	**64L815AH	Teflon Slipper Seal	1
12	25L815AH	#324 O-Ring	1
13	65H616AH	Wear Washer RH SS	1
14	60H616AH	Washer	1
15	61H616AH	Washer - Graphite Filled	1
16	24H641AH	Seaming Roll Lever Assembly (INCLUDES HARDWARE)	1
16.1	83L626AH	Seaming Roll Lever Set Screw	1
16.2	65L614AH	Seaming Lever Plug	1
N/A	L641AH	Seaming Roll 1st Operation	REF
N/A	L641AH	Seaming Roll 2nd Operation	REF

****Sold in increments of 12.**

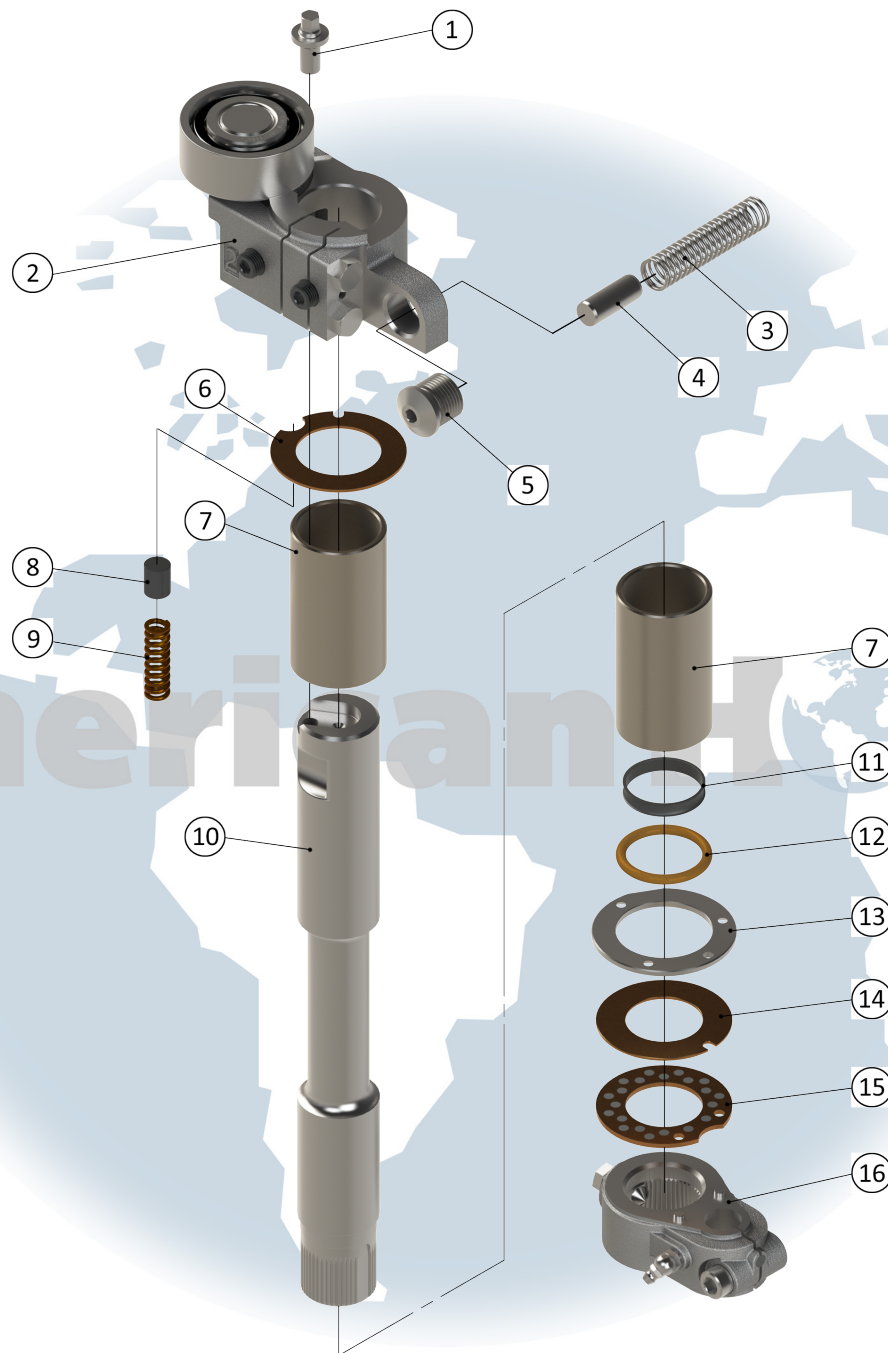
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

SEAMING LEVER 2ND OPERATION



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IN-STOCK AND READY TO SHIP.

SEAMING LEVER 2ND OPERATION

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	29H626AH	Adjustment Screw	1
2	30H641AH	Seaming Cam Lever - 2nd Operation (INCLUDES HARDWARE)	1
2.1	39L816AH	Ball Bearing	1
2.2	5H626AH	Seaming Adjustment Screw	1
3	12H640AH	Seaming Cam Lever Spring	1
4	20H628AH	Spring Guide	1
5	42H626AH	Spring Retainer	1
6	52H616AH	Washer	1
7	63L816AH	Iron Bushing	2
8	9L828AH	Seaming Cam Lever Lift Plug	1
9	6L840AH	Seaming Cam Lever Lift Spring	1
10	23H641AH	Seaming Lever Shaft - 2nd Operation	1
11	**64L815AH	Teflon Slipper Seal	1
12	25L815AH	#324 O-Ring	1
13	67H616AH	Washer	1
14	60H616AH	Washer	1
15	61H616AH	Washer - Graphite Filled	1
16	24H641AH	Seaming Roll Lever Assembly (INCLUDES HARDWARE)	1
16.1	83L626AH	Seaming Roll Lever Set Screw	1
16.2	65L614AH	Seaming Lever Plug	1
N/A	L641AH	Seaming Roll 1st Operation	REF
N/A	L641AH	Seaming Roll 2nd Operation	REF

****Sold in increments of 12.**

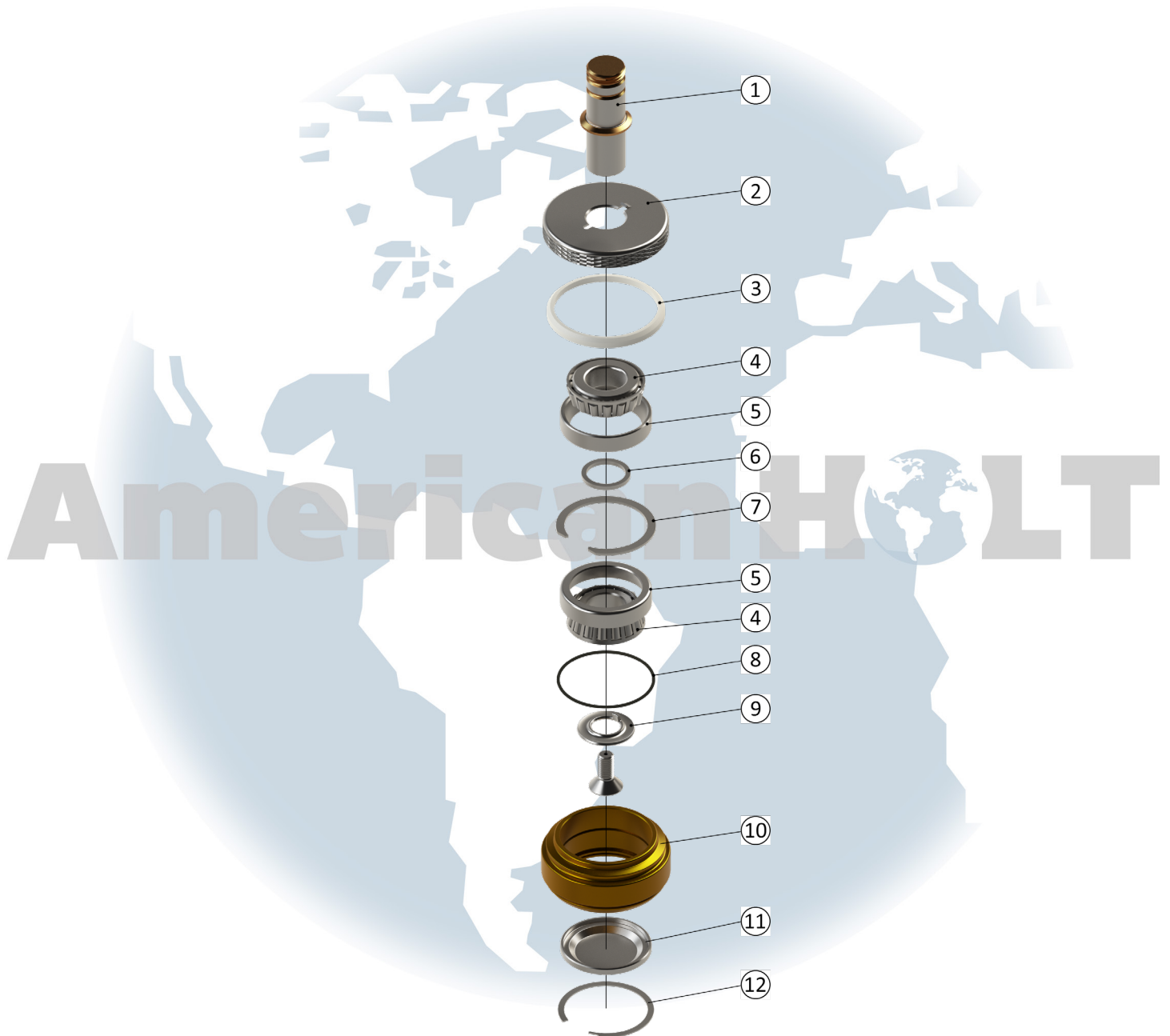
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

SEAMING ROLLS



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IN-STOCK AND READY TO SHIP.

SEAMING ROLLS

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	81L641AH	Seaming Roll Pin Assembly	1
1.1	29L826AH	Seaming Roll Retainer Screw	1
2	212L616AH	Seaming Roll Seal/Shield	1
3	28L615AH	Oil Seal PE	1
4	185L616AH	Bearing Cone	2
5	186L616AH	Tapered Roller Bearing Cup	2
6	49L617AH	Support Washer	1
7	45L617AH	Retaining Ring	1
	362L616-3AH (NOT SHOWN)	Shim .003" Thick	1
	362L616-5AH (NOT SHOWN)	Shim .005" Thick	1
	362L616-10AH (NOT SHOWN)	Shim .010" Thick	1
8	23L615AH	#031 O-Ring	1
9	78L641AH	Seaming Roll Retainer (sold in increments of 12)	1
10	L641AH	Seaming Roll 1st Operation	1
		Seaming Roll 2nd Operation	1
11	198L616AH	Seaming Roll Bottom Closure	1
12	48L617AH	Snap Ring (sold in increments of 6)	1

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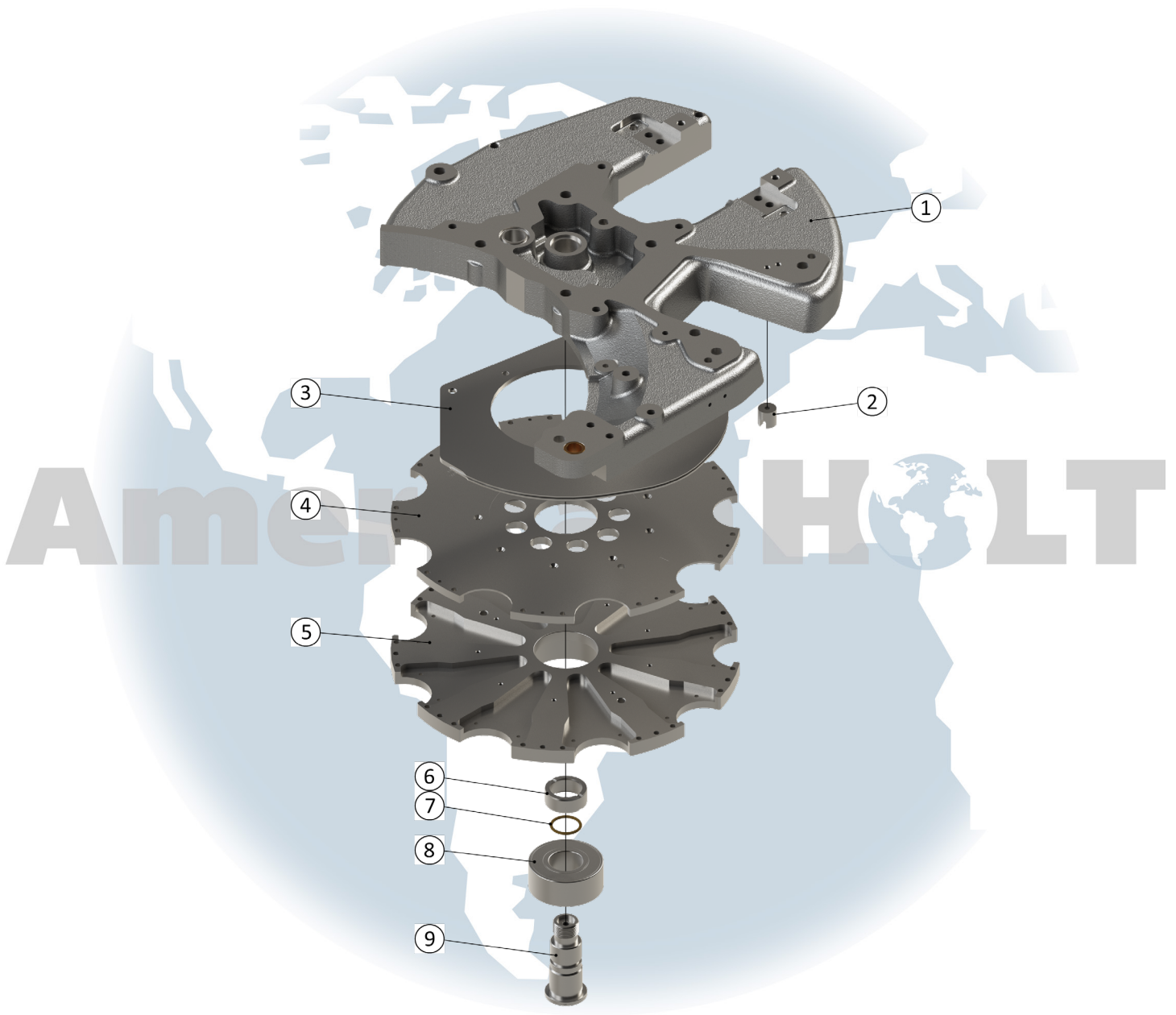
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

UPPER TURRET HOUSING SEPARATOR



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IN-STOCK AND READY TO SHIP.

UPPER TURRET HOUSING SEPARATOR

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	13H643AH	Cap Feed Plate	REF
2	14L633AH	Cap Feed Drag Magnet	1
3	H673AH (SEE CHANGE PARTS)	Inner Cap Guide	REF
4	H670AH (SEE CHANGE PARTS)	Feed Turret Plate	REF
5	H670AH (SEE CHANGE PARTS)	Feed Turret	REF
N/A	11H614AH	Separator Case Overflow Fitting	1
6	163H653AH	Feed Turret Seal Spacer	1
7	14S815AH	#218 O-Ring	1
8	59P916AH	Ball Bearing	1
9	35H626AH	Feed Turret Bearing Screw	1

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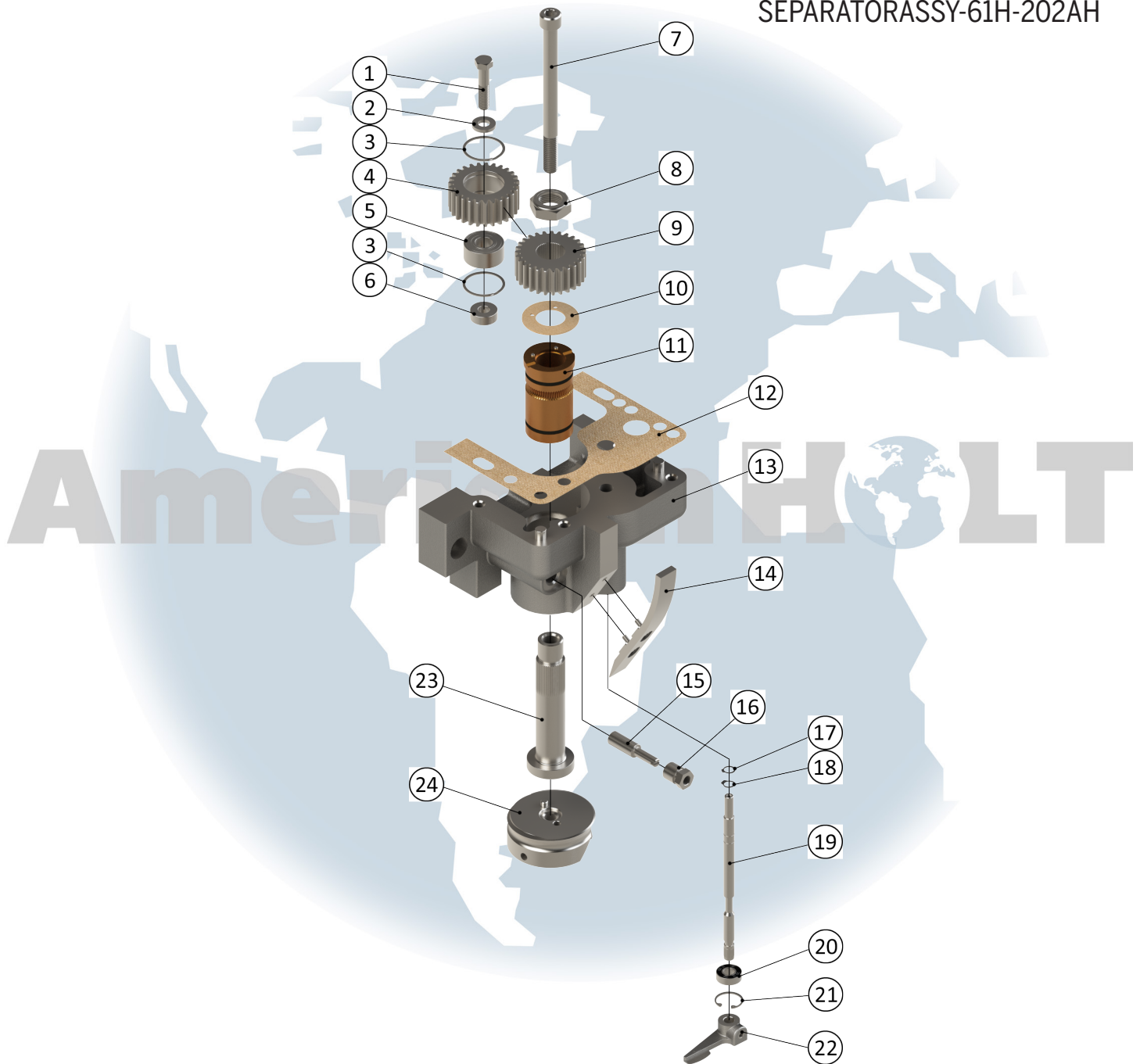
61H and 62H Seamers

AFTER MARKET PARTS FOR:

SEPARATOR BRACKET

*Sold as an assembly
under part number:*

SEPARATORASSY-61H-202AH



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IN-STOCK AND READY TO SHIP.

SEPARATOR BRACKET SEPARATOR ASSY-61H-202AH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	HHBOLT-SS-0.375-16X1.75	Screw	1
2	WASHFLAT-SS-0.41X0.81X0.12	Washer	1
3	12L817AH	Snap Ring	2
4	2L823AH	Separator Intermediate Gear - 2nd	1
5	15L816AH	Ball Bearing	1
6	14L853AH	Spacer	1
7	19L826AH	Separator Spindle Screw	1
8	39H626AH	Locknut Nylon Insert	1
9	3L823AH	Separator Driven Gear	1
10	50L816AH	Washer	1
11	1L816AH	Separator Spindle Bearing Assembly (INCLUDES HARDWARE)	1
11.1	1L815AH	Oil Seal	1
11.2	18L815AH	#127 O-Ring	2
12	25H615AH	Separator Bracket Gasket - Top	1
13	H685AH (61H685AH SHOWN)	Separator Bracket (INCLUDES HARDWARE)	1
14	69H656AH	Cap Magazine Guide - 32 Degree (INCLUDES HARDWARE)	1
14.1	227L816-30AH	Shim .030" Thick	4
15	21L826AH	Separator Adjustment Screw	1
16	22L826AH	Separator Adjustment Lock Screw	1
17	32H617AH	Snap Ring	1
18	34H617AH	Snap Ring - Bowed	1
19	9H628AH	NC NC Finger Pivot Pin	1
20	2L816AH	Ball Bearing	1
21	33H617AH	Snap Ring	1
22	1H682AH	NC NC Finger (INCLUDES HARDWARE)	1
23	3L856AH	Separator Spindle	1
24	L856AH (124L856AH SHOWN - See Change Parts)	Separator Knife Disc (INCLUDES HARDWARE)	1

* - Item made-to-order N/A - Item is not currently offered by American Holt

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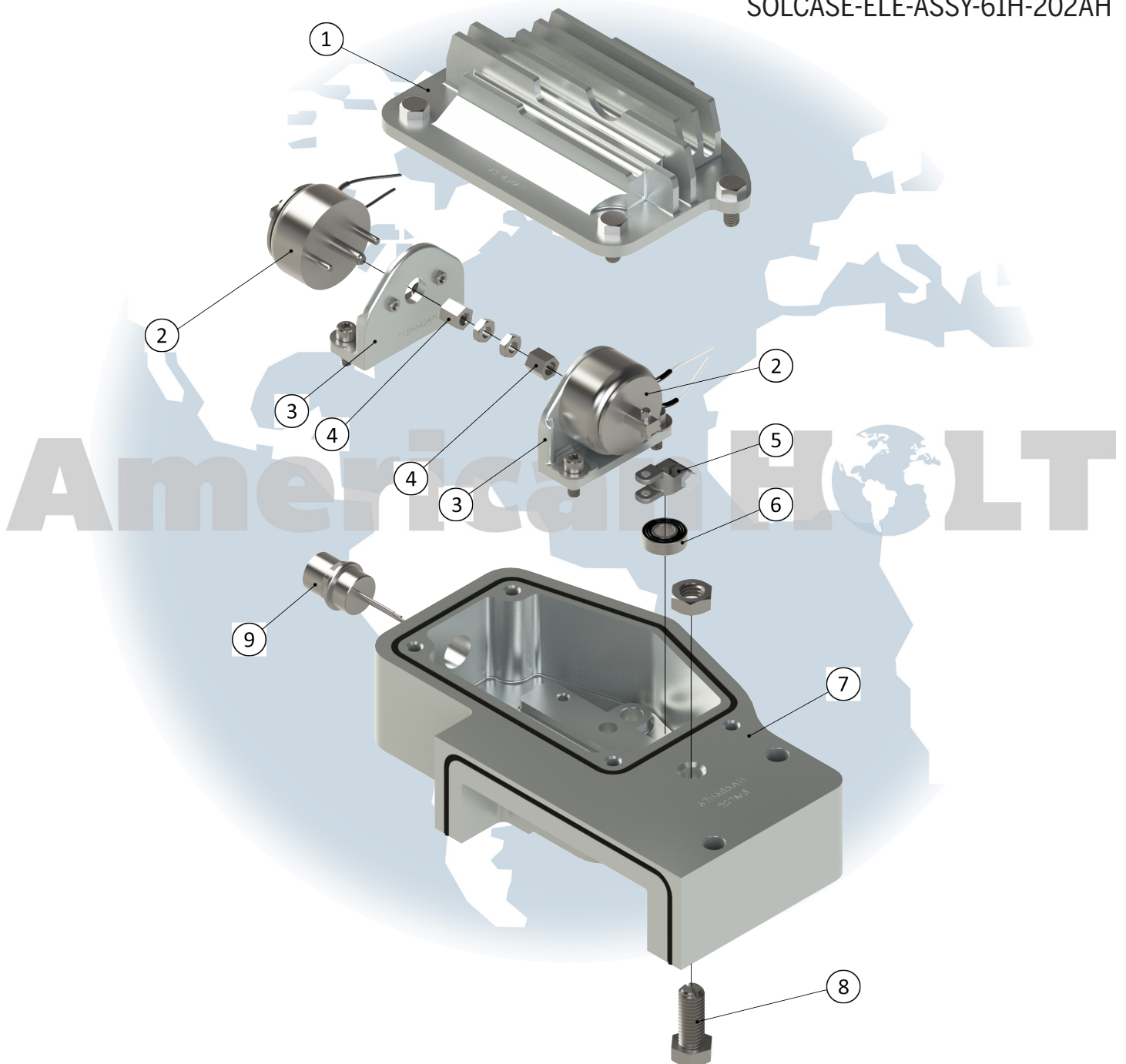
61H and 62H Seamers

AFTER MARKET PARTS FOR:

SOLENOID KIT

*Sold as an assembly
under part number:*

SOLCASE-ELE-ASSY-61H-202AH



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IN-STOCK AND READY TO SHIP.

SOLENOID KIT SOLCASE-ELE-ASSY-61H-202AH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	143H654AH	Solenoid Housing Cover (INCLUDES HARDWARE)	1
2	52H633AH	NC NC Solenoid (INCLUDES HARDWARE)	2
3	115H643AH	Solenoid Bracket (INCLUDES HARDWARE)	2
4	24H626AH	Solenoid Collar	2
5	2H682AH	NC NC Lever Link (INCLUDES HARDWARE)	1
6	2L816AH	Ball Bearing	1
7	H685AH (62H685AH SHOWN)	Solenoid Case	1
8	20L826AH	Separator Hold Down Screw	1
9	141L885-PLUGAH	Solenoid Case Plug	1

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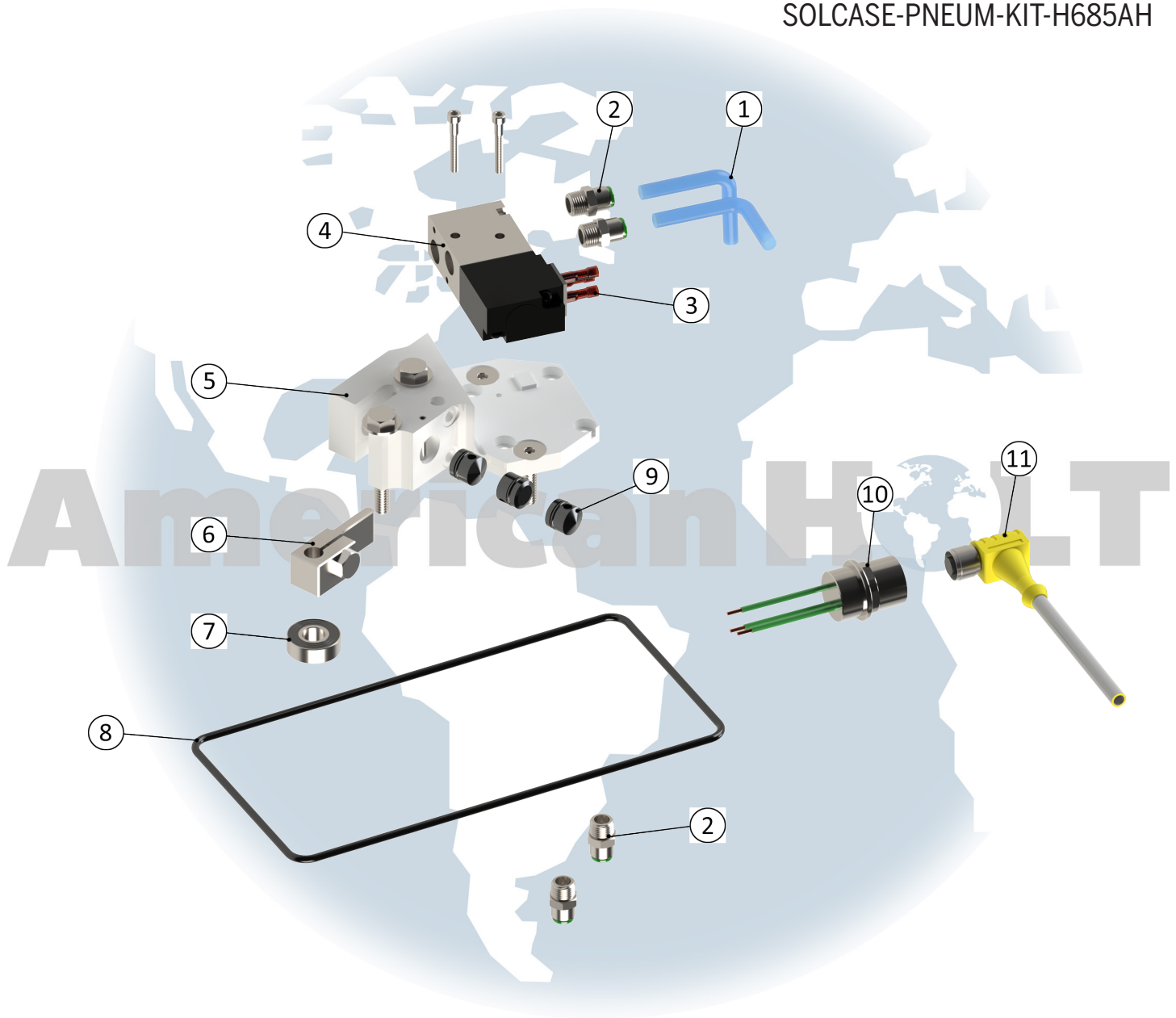
61H and 62H Seamers

AFTER MARKET PARTS FOR:

SOLENOID KIT

*Sold as an assembly
under part number:*

SOLCASE-PNEUM-KIT-H685AH



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IN-STOCK AND READY TO SHIP.

SOLENOID KIT SOLCASE-PNEUM-KIT-H685AH

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	33H614AH	Tubing	1
2	306L639AH	Straight Adapter for 1/4" Tube OD X 1/8 NPT Male	4
3	ZZ-141885AH-KIT-TERMINAL	Fully Insulated Quick-Disconnect Terminals Single Crimp Female for 16-14 Wire Gauge	3
4	308L639AH	Pneumatic Valve 24V	1
5	162L839AH	NC NC Control Unit (INCLUDES HARDWARE)	1
5.1	12S815AH	#012 O-Ring	2
6	7H682AH	NC NC Lever (INCLUDES HARDWARE)	1
7	2L816AH	Ball Bearing	1
8	40H615AH	#255 O-Ring	1
9	163L839AH	Piston	3
9.1	12S815AH	#012 O-Ring	1
10	141L885-PLUGAH	Solenoid Case Plug	1
11	879L833AH	Cable	1

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61H and 62H Seamers

AFTER MARKET PARTS FOR:

CHANGE PARTS – 202 LID x 211 CAN (32 Degrees)



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IN-STOCK AND READY TO SHIP.

CHANGE PARTS - 202 LID x 211 CAN (32 Degrees)

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	265L685AH	Cap Magazine Rod Retaining Ring - 202MS (INCLUDES HARDWARE)	1
2	36L656AH	Cover Guide Strap Set - L.H. & R.H.	1
3	144L856AH	Cover Feed Chute Rear Rod - 202MS	1
4	143L856B.AH	Cover Feed Chute Side Rod	2
5	142L856AH	Cover Feed Chute Front Rod - 202MS	1
6	347L885AH	Upper Cap Rod Connecting Ring - 202 MS (INCLUDES HARDWARE)	1
7	348L885AH	Lower Cap Rod Connecting Ring - 202MS (INCLUDES HARDWARE)	1
8	59L846AH	Sensor Head Holder	1
9	138L856AH	Cap Magazine Rear Rod - 32 Degree	1
10	70H656AH	Cap Magazine Side Rod	2
11	71H656AH	Cap Magazine Front Rod	1
12	67H656AH	Cap Magazine Guide - RH	1
13	68H656AH	Front Cap Magazine Guide - 32 Degree	1
14	66H656AH	Cap Magazine Guide - LH - 32 Degree	1
15	143H654AH	Solenoid Housing Cover (INCLUDES HARDWARE)	1
16	62H685AH	Solenoid Case - 202MS (INCLUDES HARDWARE)	1
17	25H615AH	Separator Bracket Gasket - Top	1
18	61H685AH	Separator Bracket - 202MS (INCLUDES HARDWARE)	1
19	124L856AH	Separator Knife Disc - 202MS (INCLUDES HARDWARE)	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
20	414H673AH	Outer Cap Guide Section - 202MS	1
21	412H673AH	Inner Cap Guide - 202MS	1
22	413H673AH	Outer Cap Guide Rail - 202MS	1
23	1H684AH	Can Flange Guide	1
24	8L815AH	Oil Seal	1
25	82H659AH	Cap Pusher - 202MS	9
26	112H670AH	Gassing Turret Plate - 202MS/211 Diameter B+30 (INCLUDES HARDWARE)	1
27	48H670AH	Gassing Turret - 207.5/211 TB+30 PB+30 (INCLUDES HARDWARE)	1
28	65L870AH+30AH	Feed Turret Insert - 202-204/211 OR 202MS TB+30 PB+30	9
29	8H653AH	Seaming Turret Spacer - Split (INCLUDES HARDWARE)	1
30	48H617AH	Discharge Turret Clamp - Split (INCLUDES HARDWARE)	1
31	5H653AH	Discharge Turret Spacer - Split (INCLUDES HARDWARE)	1
32	1H608AH+30AH	Seaming & Discharge Turret - 211 Diameter B+30	4
33	2H684AH	Can Feed Inlet Rail	1
34	1H683AH	Can Feed & Discharge Rail - 211 Diameter	1
35	48L653AH	Discharge Table Rail Spacer	2
36	15H645AH	Upper Discharge Rail - 200-211	1
37	67H642AH	Seaming Chuck Bell - 202MS SB=STD LB=STD (INCLUDES HARDWARE)	1
38	349H653AH	Seaming Chuck Bell Spacer - Split	1

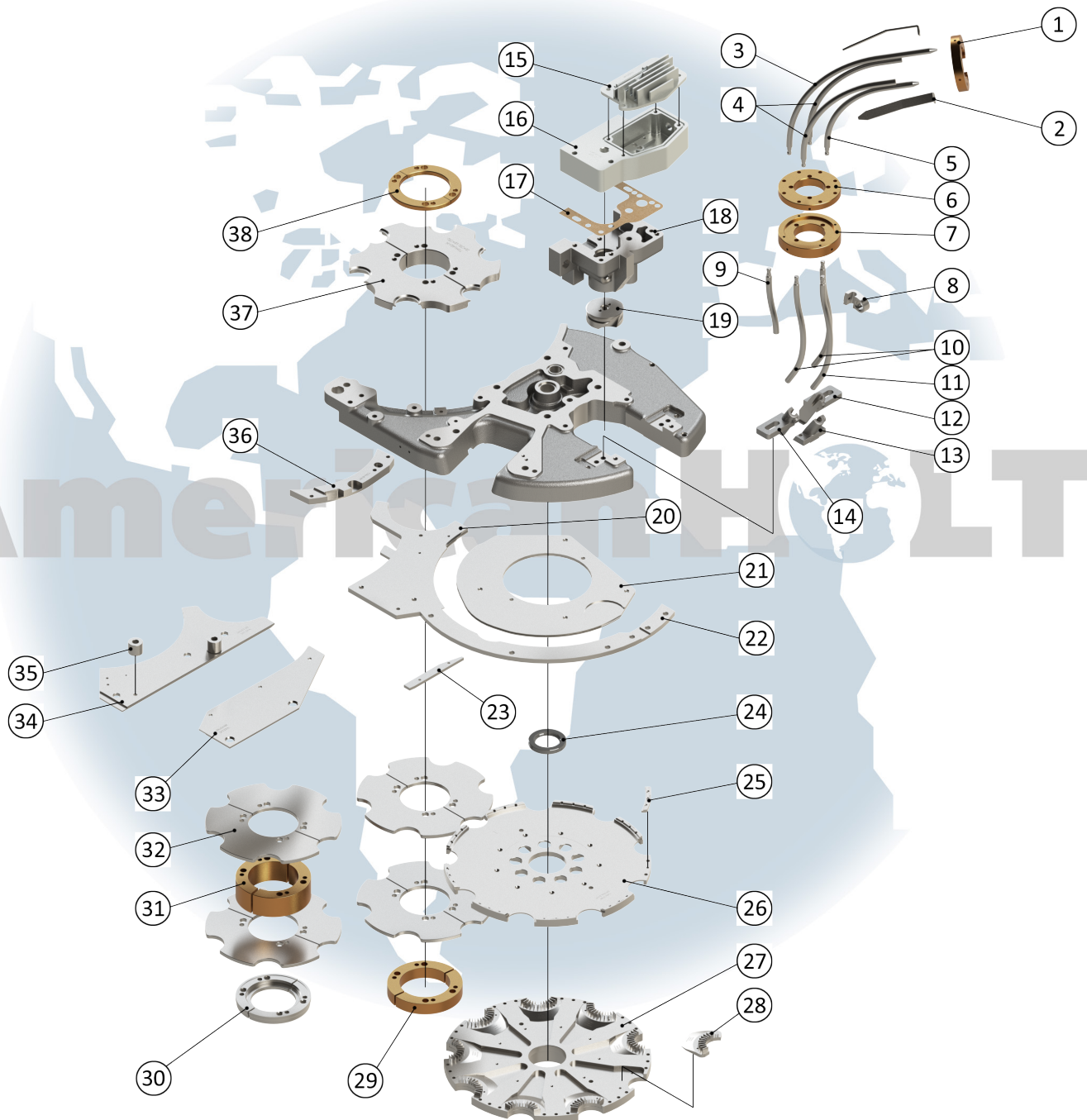
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

CHANGE PARTS – 200 LID x 202 CAN



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IN-STOCK AND READY TO SHIP.

CHANGE PARTS - 200 LID x 202 CAN

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	####	Cap Magazine Rods Retainer (INCLUDES HARDWARE)	1
2	####	Cover Guide Strap Set - L.H. & R.H.	1
3	####	Rear Cover Feed Chute Rod	1
4	####	Side Cover Feed Chute Rod	2
5	####	Front Cover Feed Chute Rod	1
6	####	Upper Connecting Rod Ring (INCLUDES HARDWARE)	1
7	####	Lower Connecting Rod Ring (INCLUDES HARDWARE)	1
8	*59L846AH	Sensor Head Holder	1
9	####	Rear Cap Magazine Rod	1
10	####	Side Cap Magazine Rod	2
11	####	Front Cap Magazine Rod	1
12	####	Right Cap Magazine Guide	1
13	####	Front Cap Magazine Guide	1
14	####	Left Cap Magazine Guide	1
15	*143H654AH	Solenoid Housing Cover (INCLUDES HARDWARE)	1
16	*64H685AH	Solenoid Case - 200MS (INCLUDES HARDWARE)	1
17	*25H615AH	Separator Bracket Gasket - Top	1
18	*63H685AH	Separator Bracket - 200MS (INCLUDES HARDWARE)	1
19	*197L856AH	Separator Disk - 200/202 (INCLUDES HARDWARE)	1
20	*471H673AH	Outer Cap Guide Section - 200MS/202	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
21	*469H673AH	Inner Cap Guide - 200MS	1
22	*470H673AH	Outer Cap Guide Rail - 200MS	1
23	1H684AH	Can Flange Guide	1
24	8L815AH	Oil Seal	1
25	*100H659AH	Cap Pusher - 200MS	9
26	*96H670AH	Gassing Turret Plate - 200 Diameter B+30 (INCLUDES HARDWARE)	1
27	*95H670AH	Gassing Turret - 202 Diameter TB+30 PB+30 (INCLUDES HARDWARE)	1
28	28L870AH	Feed Turret Insert - 200/202 TB=+30 PB=+30	9
29	8H653AH	Seaming Turret Spacer - Split (INCLUDES HARDWARE)	1
30	48H617AH	Discharge Turret Clamp - Split (INCLUDES HARDWARE)	1
31	5H653AH	Discharge Turret Spacer - Split (INCLUDES HARDWARE)	1
32	*6H608AH	Seaming & Discharge Turret - 202 B+30	4
33	8H684AH	Can Feed Inlet Rail - 202	1
34	6H683AH	Can Feed & Discharge Rail - 202	1
35	48L653AH	Discharge Table Rail Spacer	2
36	12H645AH	Discharge Upper Rail - 202	1
N/A	####	Discharge Rail - Upper - Bottom	1
37	*70H642AH	Seaming Chuck Bell SB=STD LB=STD (INCLUDES HARDWARE)	1
38	349H653AH	Seaming Chuck Bell Spacer - Split	1

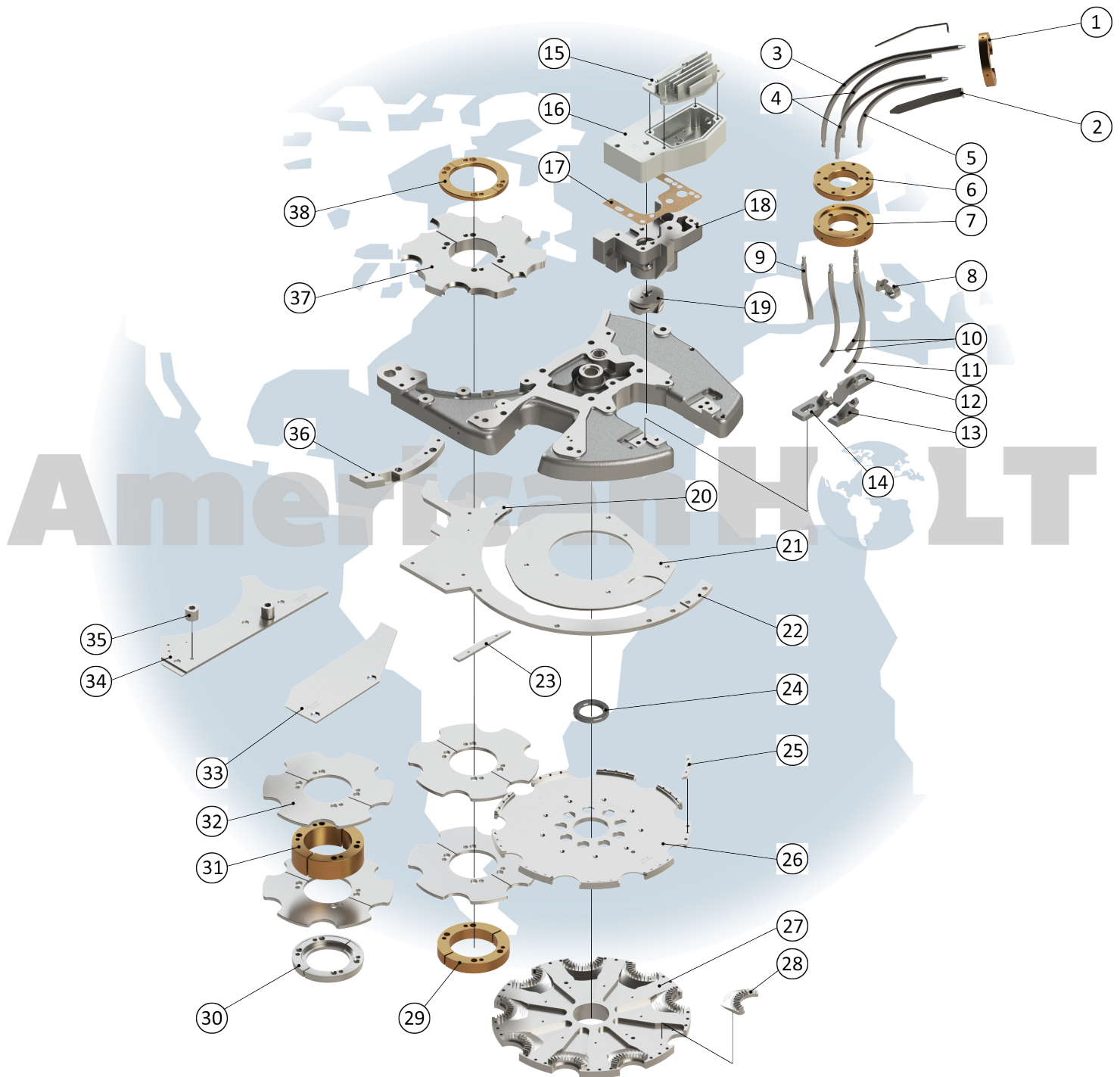
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

CHANGE PARTS – 202 LID x 204 CAN



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IN-STOCK AND READY TO SHIP.

CHANGE PARTS - 202 LID x 204 CAN

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	265L685AH	Cap Magazine Rod Retaining Ring - 202MS (INCLUDES HARDWARE)	1
2	36L656AH	Cover Guide Strap Set - L.H. & R.H.	1
3	144L856AH	Cover Feed Chute Rear Rod - 202MS	1
4	143L856B.AH	Cover Feed Chute Side Rod	2
5	142L856AH	Cover Feed Chute Front Rod - 202MS	1
6	347L885AH	Upper Cap Rod Connecting Ring - 202 MS (INCLUDES HARDWARE)	1
7	348L885AH	Lower Cap Rod Connecting Ring - 202MS (INCLUDES HARDWARE)	1
8	59L846AH	Sensor Head Holder	1
9	138L856AH	Cap Magazine Rear Rod - 32 Degree	1
10	70H656AH	Cap Magazine Side Rod - 32 Degree	2
11	71H656AH	Cap Magazine Front Rod - 32 Degree	1
12	67H656AH	Cap Magazine Guide - RH - 32 Degree	1
13	68H656AH	Front Cap Magazine Guide - 32 Degree	1
14	66H656AH	Cap Magazine Guide - LH - 32 Degree	1
15	143H654AH	Solenoid Housing Cover (INCLUDES HARDWARE)	1
16	62H685AH	Solenoid Case - 202MS (INCLUDES HARDWARE)	1
17	25H615AH	Separator Bracket Gasket - Top	1
18	61H685AH	Separator Bracket - 202MS (INCLUDES HARDWARE)	1
19	124L856AH	Separator Knife Disc - 202MS (INCLUDES HARDWARE)	1
20	414H673AH	Outer Cap Guide Section - 202MS	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
21	412H673AH	Inner Cap Guide - 202MS	1
22	413H673AH	Outer Cap Guide Rail - 202MS	1
23	1H684AH	Can Flange Guide	1
24	8L815AH	Oil Seal	1
25	82H659AH	Cap Pusher - 202MS	9
26	180H670AH	Feed Turret Plate (INCLUDES HARDWARE)	1
27	179H670AH	Feed Turret (INCLUDES HARDWARE)	1
28	99L870AH	Feed Turret Insert - 202MS/207 TB=STD PB=STD	9
29	137H653AH	Seaming Turret Spacer (INCLUDES HARDWARE)	1
30	48H617AH	Discharge Turret Clamp - Split (INCLUDES HARDWARE)	1
31	5H653AH	Discharge Turret Spacer - Split (INCLUDES HARDWARE)	1
32	52H608AH	Seaming & Discharge Turret	4
33	88H684AH	Can Inlet Rail	1
34	103H683AH	Can Feed & Discharge Rail	1
35	48L653AH	Discharge Table Rail Spacer	2
36	15H645AH	Upper Discharge Rail - 200-211	1
N/A	148H645AH	Bottom Upper Discharge Rail	1
37	67H642AH	Seaming Chuck Bell - 202MS SB=STD LB=STD (INCLUDES HARDWARE)	1
38	349H653AH	Seaming Chuck Bell Spacer - Split	1

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61H and 62H Seamers

AFTER MARKET PARTS FOR:

CHANGE PARTS – 211 FOOD



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IN-STOCK AND READY TO SHIP.

CHANGE PARTS – 211 FOOD

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	**406H673AH	Inner Cap Guide - 211 Diameter STD	1
2	2H673AH	Outer Cap Guide - 211 Diameter STD	1
3	**180H673AH	Outer Cap Guide - 211 Diameter STD	1
4	1H684AH	Can Flange Guide	1

Raised Feed Line Options	
**406H673AH-RFAH	Inner Cap Guide - 211 Diameter STD - Raised Feed Line
**180H673AH-RFAH	Outer Cap Guide - 211 Diameter STD - Raised Feed Line

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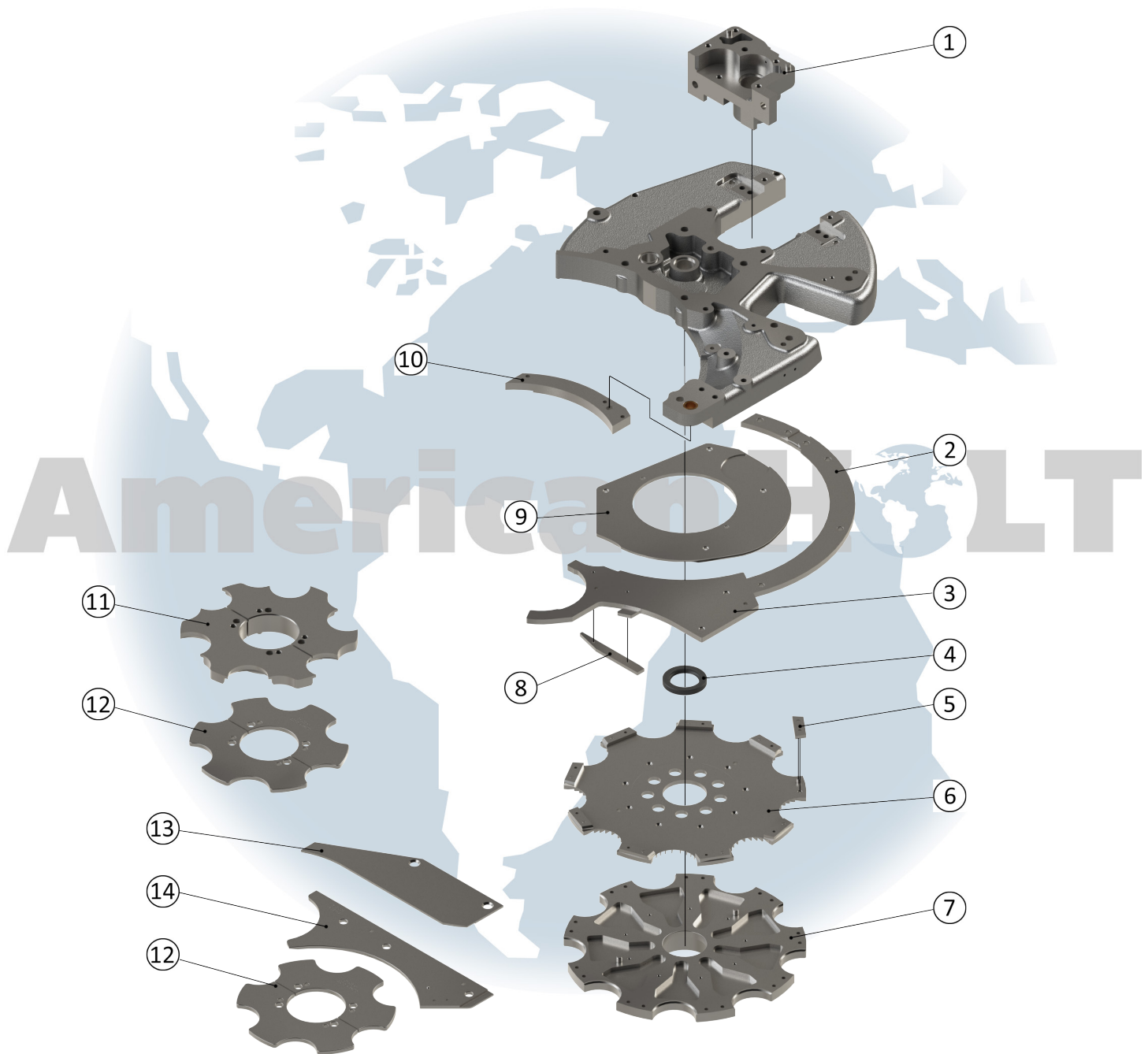
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

CHANGE PARTS – 300 FOOD



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IN-STOCK AND READY TO SHIP.

CHANGE PARTS - 300 FOOD

ITEM NO.	PART NO.	DESCRIPTION	QTY
N/A	H685AH	NC NC Solenoid Case	1
1	28H685AH	Separator Bracket - 15 Degree - 300 to 303	1
2	†*44H673AH	Outer Cap Guide Rail - 300 Diameter	1
3	†*45H673AH	Outer Cap Guide Section - 300 Diameter	1
4	8L815AH	Oil Seal	1
5	92H659AH	Cap Pusher - 300 Diameter	9
6	*30H670AH	Feed Turret Plate - 300 Diameter B=STD	1
7	*29H670AH	Feed Turret - 300 Diameter B=STD	1
8	1H684AH	Can Flange Guide	1
9	†*43H673AH	Inner Cap Guide - 300 Diameter	1
10	6H645AH	Discharge Upper Rail - 300 Diameter	1
11	*63H642AH	Center Turret Cap Guide - 300 Diameter STD	1
12	5H608-300STDAH	Seaming & Discharge Turret - 300 Diameter B=STD	4
13	7H684AH	Can Feed Inlet Rail - 300 Diameter	1
14	*5H683AH	Infeed Discharge Rail - 300 Diameter	1

MS Version	
†*441H673AH	Outer Cap Guide Rail - 300 Diameter MS
†*442H673AH	Outer Cap Guide Section - 300 Diameter MS
†*439H673AH	Inner Cap Guide - 300 Diameter MS

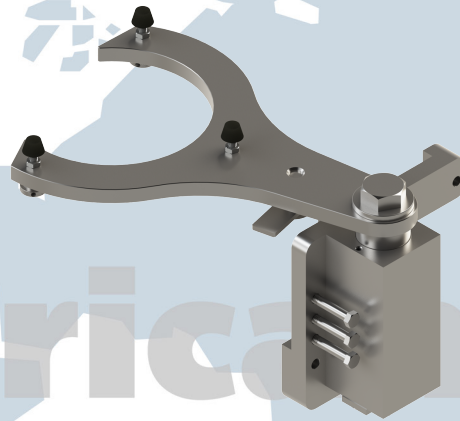
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61H and 62H Seamers

AFTER MARKET PARTS FOR:

TOOLS & MISCELLANEOUS PARTS



GASSTURRET-SUPPORTAH
Installation Fixture
61H/62H Gassing Turret

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